Making HDPE the Best it Can Be

Thoughts, Tips, and Advice From 15 years in the field

Gregg Sorenson, Landscapes Unlimited



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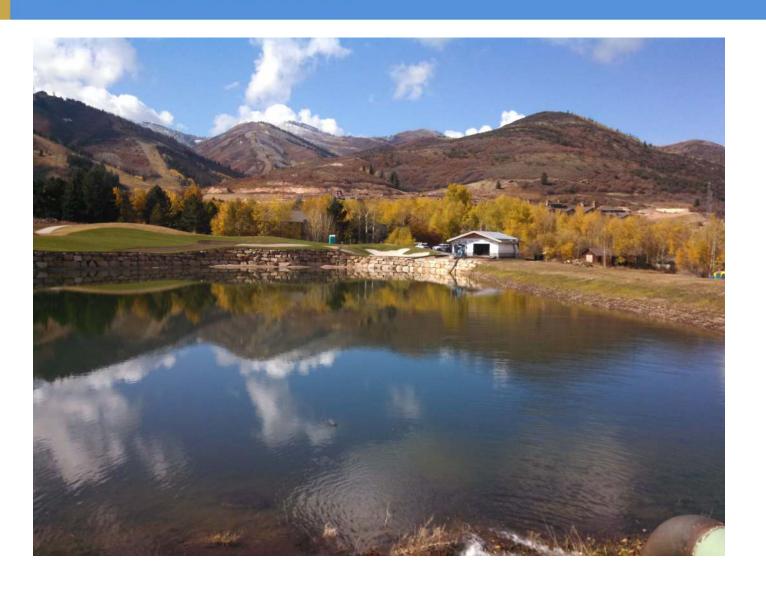
NATIONAL CONFERENCE

Hotel Monteleone

NEW ORLEANS

The following are my thoughts on Fusion based on my 15 year experience with using it on Golf Course projects

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Review of Basic fusion principles and

techniques

- Prepare/Clean
- Align
- Heat
- Fuse—Apply pressure

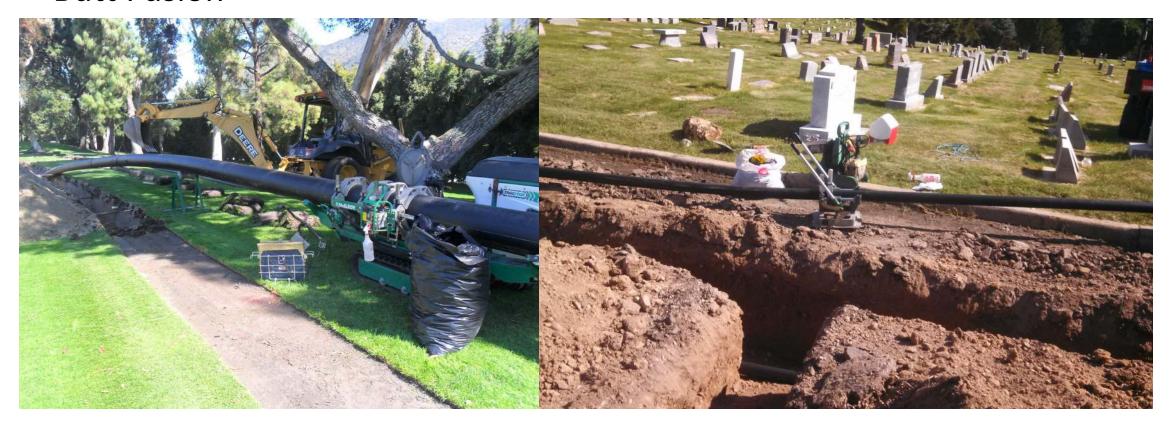


4 commonly used types of fusion in irrigation:

- --Butt Fusion
- --Electrofusion
- --Sidewall Fusion
- --Socket Fusion



• Butt Fusion





• Electrofusion



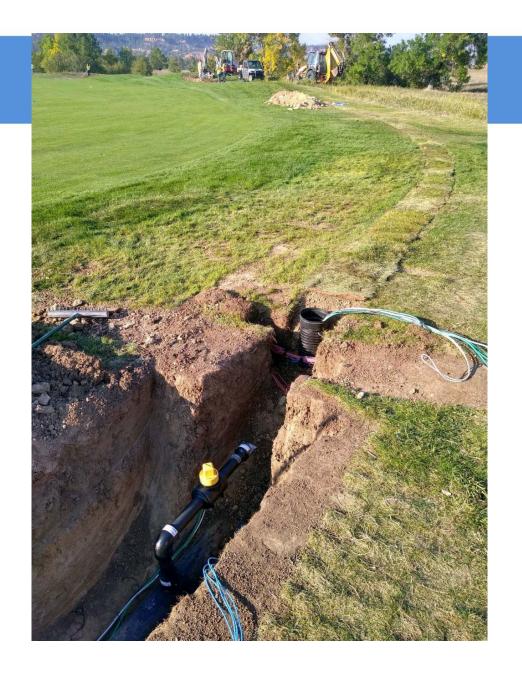


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Sidewall Fusion





Socket Fusion



Mobilization With HDPE pipe

- 40' and 50' sticks— Unloading and moving
- Stacking pipe lifts





How to protect the pipe?





Why Protect the pipe?



Fusion Machines
Different Brands—Familiarity
Manual vs Hydraulic





Wear Parts on Butt Fusion Machines:

- Jaws
- Gauges
- Generators
- Hydraulic parts
- Facer blades
- Heater plates, elements





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Wear parts on Electrofusion Processors

Bar code scanner

Power cable and power plug

Barcode stickers

Generator sizing issues

Must be calibrated regularly





Wear parts on Sidewall and Socket fusion Tooling

Heater plates

Gauges

Handles

Cords

heaterbags





Data Loggers ---- the good and the bad





• Lateral sidewall saddle install ------Using a portable vacuum



Fusion Training and Certification



Things to watch out for

Things I've seen

Defective Pipe





Molded vs Fabricated fittings





Defective fittings





Over pressurized pipe blowout



Fusing different DR's



Electrofusion Repair





• EF saddle (poor fit)

• EF Fittings must stay in original plastic



Double checking your heater and generator









Fusing in Adverse weather









Using a Joint Restraint as a Pipe Re-Rounder











Questions?

Irrigation and the Use of Groundwater

Presented by

James M. Emery, PG

Emery & Garrett Groundwater Investigations,

A Division of GZA



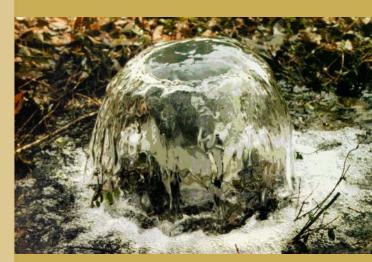
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NEW ORLEANS



OVERVIEW

- Brief Introduction Who is Emery & Garrett Groundwater Investigations?
- Why use groundwater? What are the advantages?
- Who have we conducted irrigation groundwater investigations for?
- How do we determine if groundwater resources are available and can be used for irrigation at any one site?
- Can you save money using Groundwater?
- Questions & Answers

CORPORATE BACKGROUND

Emery & Garrett Groundwater Investigations, LLC is, as its name implies, strictly a groundwater consulting company. EGGI's entire focus is on the exploration, development, management, and permitting of groundwater resources. EGGI was founded in 1989 and has assembled an experienced groundwater exploration team that has successfully completed over 2,000 groundwater investigations for golf courses, public water authorities, municipalities, and commercial industries. In 2018, EGGI was acquired by GZA GeoEnvironmental, Inc. and is now a Division of GZA. EGGI has received local, state, and regional recognition for excellence in groundwater consulting from southern Georgia to northern Maine.

Why Use Groundwater for Irrigation?

- 1. Cost of groundwater is typically a fraction of the cost of purchasing water.
- 2. Groundwater can often be developed on site...it just takes a detailed investigation.
- No prepayment for water contract volumes you pay O&M costs only for what you
 pump from the ground after the source is developed.
- 4. Considered a very "green" option as less energy is used to produce the water source. Why use treated potable water for irrigating grass and shrubbery?
- 5. Water quality is often more favorable no chlorine, fluoride, or possible trihalomethanes (chlorination byproducts).
- 6. Groundwater resources are more *resistant to drought.* Often public water sources will curtail providing irrigation supplies if they need to conserve water to meet potable needs.



A brief sampling of some of the clients who have hired EGGI to conduct groundwater investigations include the following:

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- Walt Disney Development Corporation
- AUGUSTA NATIONAL
- IBM
- Xerox Corporation
- Virginia Department of Corrections (VDOC)
- American Security Council Foundation
- Professional Golf Association (Mid-Atlantic)
- Nicklaus-Sierra Development Corporation (multiple courses)

- Golf South, Inc. (two courses)
- Chevy Chase Country Club
- Virginia State Golf Association (Major golf training center with multiple golf courses)
- Senior Tour Players Association
- National Golf Association (two 18-hole golf courses)
- Pendleton Golf Course
- Howard Hughes Medical Institute
- Barclay Ridge Jack Nicklaus design
- Bear National Golf Course Jack Nicklaus design

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- Trafalgar House Property, Inc. (South Riding Golf Course)
- Northern Virginia Regional Park Authority – Brambleton Golf Course
- U.S. Home Corporation (Heritage Hunt Golf Course)
- Fairfax County ark Authority (two courses) – Twin Lakes & Richard Jones Golf Course
- Dan Maples Golf Course Design Group (multiple)
- Maryland Golf Academy (18-hole golf course)

- Rockwell International
- Siemens Power Corporation
- K. Hovnanian Homes
- Centex Homes
- Toll Brothers, Inc.
- Van Metre Homes
- National Park Service -- U.S.
 Department of the Interior
- U.S. Environmental Protection Agency
- National Recreation and Park Authority

EGGI Clients & Professional Recognition

Existing and prior clients for whom EGGI has developed critical new water supplies have become our best professional references.































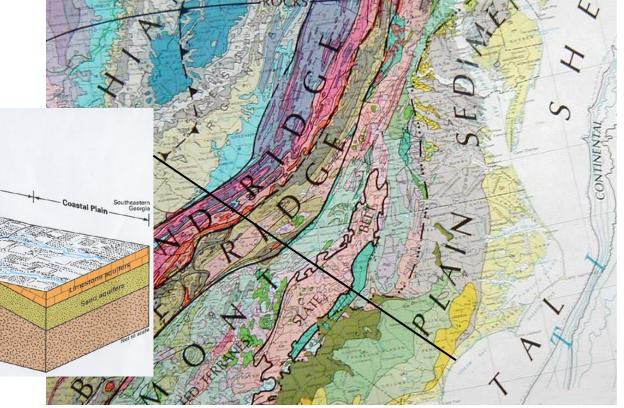
• EGGI's promotion of sound scientific solutions to complex groundwater projects and resource protection has resulted in local, state, and national recognition for excellence.





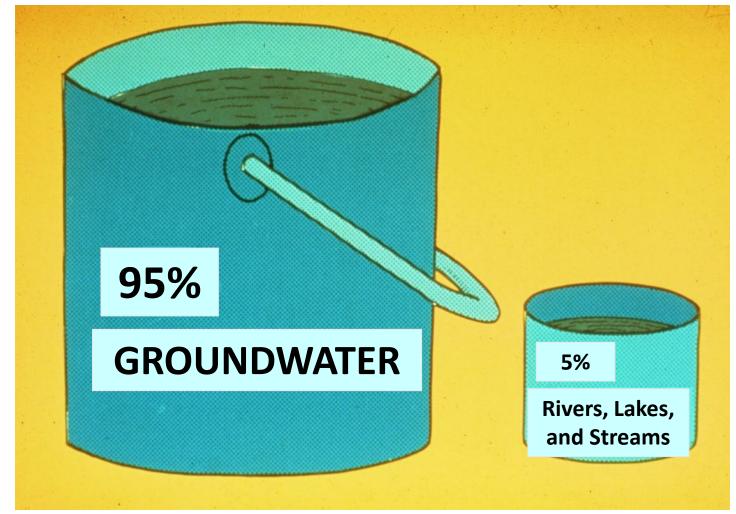


Geology of Central Eastern United States



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Groundwater



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HOW DO YOU DISCOVER IF GROUNDWATER IS AVAILABLE ON SITE FOR IRRIGATION USE Groundwater Exploration – Phases I-VII

(Starting with Satellite Image Analyses to Production Well)

GROUNDWATER INVESTIGATION Irrigation Water Supplies

PHASE I - HYDROGEOLOGIC EVALUATION - GEOPHYSICAL SURVEYS - SELECTION OF TEST WELL DRILLING **PHASE II TARGETS** PHASE III - TEST WELL DRILLING **PHASE IV** - PRODUCTION WELL DRILLING **PHASE V** - TESTING of YIELD and QUALITY **PHASE VI** - DEVELOP GROUNDWATER USE MANAGEMENT PLAN **PHASE VII** - DESIGN and CONSTRUCT PUMPING and DISTRIBUTION FACILITIES

Groundwater Exploration

– from satellite image analyses to production well



Groundwater Investigation - Irrigation Water Supplies

PHASE I

LINEAMENT ANALYSIS

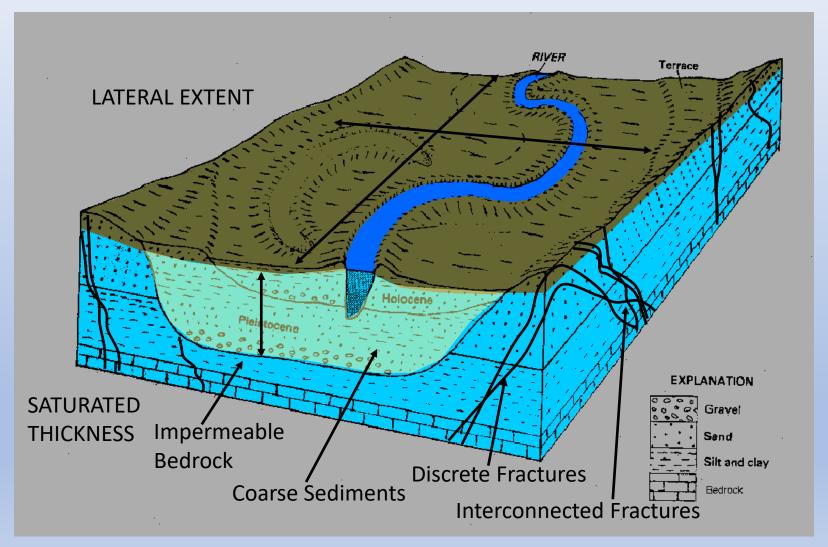
FIELD INVESTIGATIONS

CONTAMINANT THREATS REVIEW

RECHARGE REVIEW

SELECTION OF FAVORABLE AREAS FOR GROUNDWATER DEVELOPMENT

Conceptual Model for Groundwater Resources



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Unconsolidated Sediment Aquifers



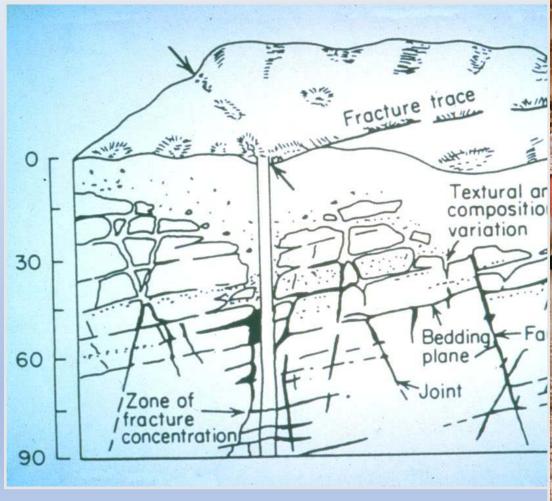
Sand and Gravel

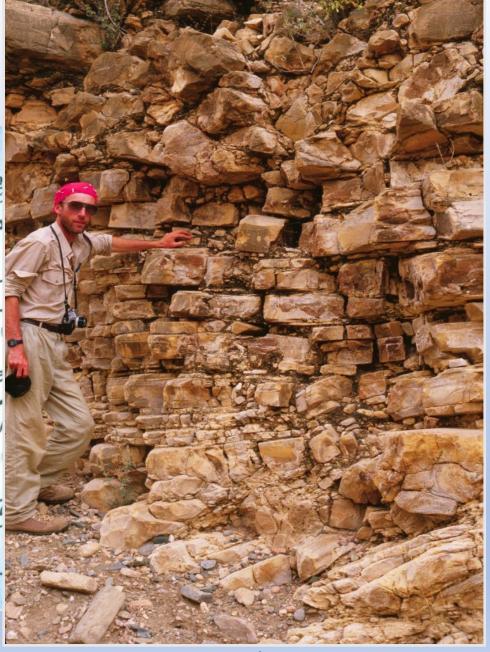


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Fractured Bedrock Aquifer

Conceptual View





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EGGI's Groundwater Resource Investigations

Remote Sensing Data Collection and Analyses



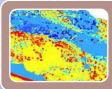
SATELLITE MULTISPECTRAL IMAGERY ENHANCED for MAPPING GEOLOGY and STRUCTURAL FEATURES



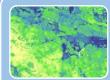
DIGITAL ELEVATION MODELS ENHANCED for DETECTION of LINEAMENTS and FAULT ZONES



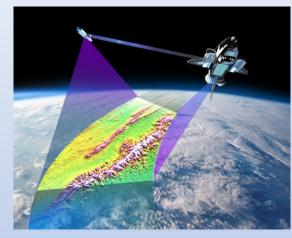
GENERATION of LINEAMENT FACTOR
MAPS and LINEAMENT DOMAIN ANALYSIS
through GRIDDED ROSE DIAGRAMS



STRUCTURAL DATA EVALUATION\BEDROCK FRACTURE-FABRIC ANALYSIS\DIP DOMAIN ANALYSIS



INVESTIGATION of SUBSURFACE
HYDROGELOGY THROUGH GEOPHYSICAL
SURVEYS



LANDSAT/ASTER/LIDAR/DEM



Lineament Analysis

Scale

1:6000

1:20000

1:30000

1:58000

1:80000

1:30000

(* - of each image)

2-foot contour map

7702

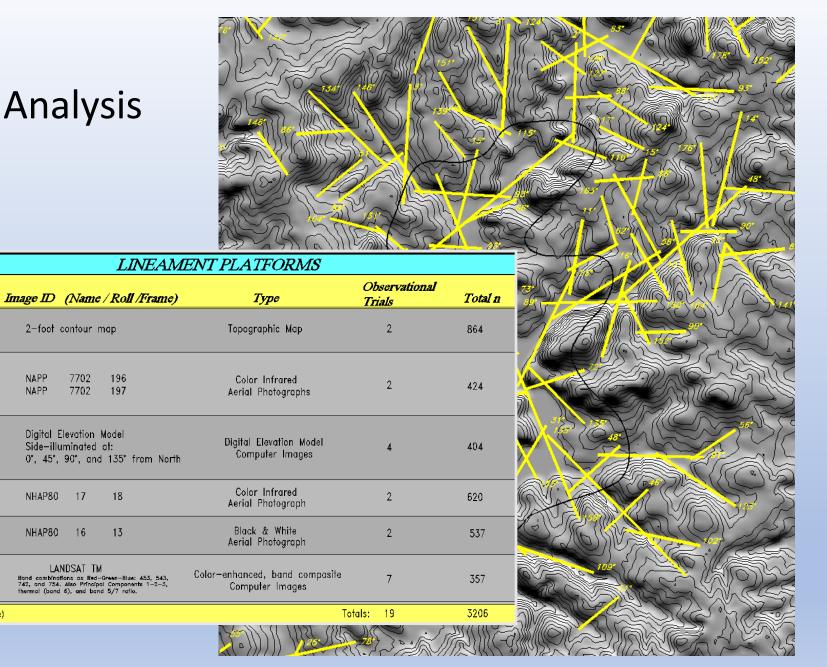
Digital Elevation Model

Side-illuminated at:

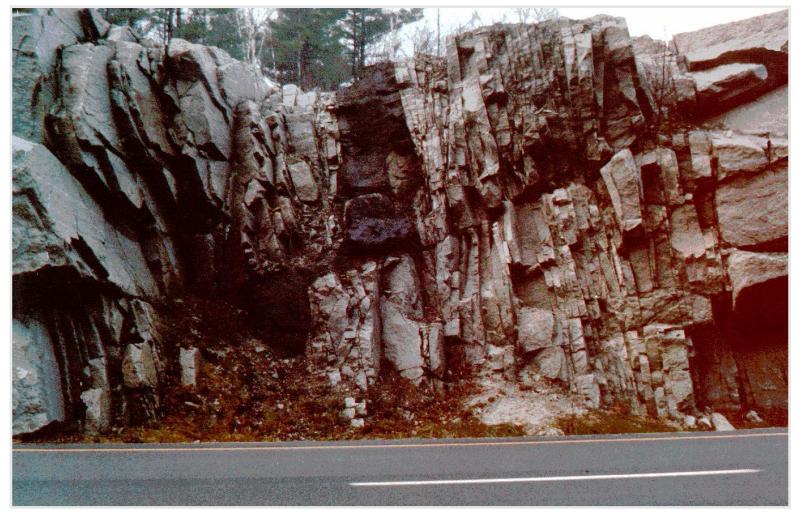
NHAP80 17

NHAP80 16

197



Field Investigations



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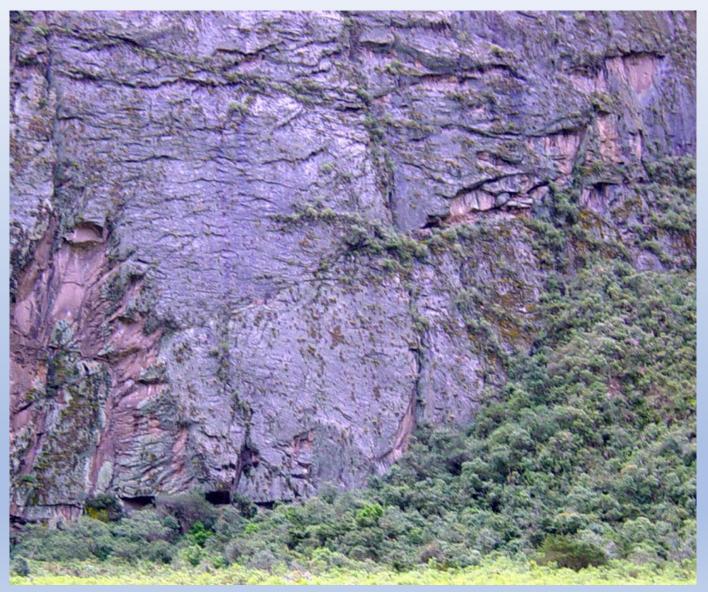
Field Investigations

OBLIQUE FRACTURES

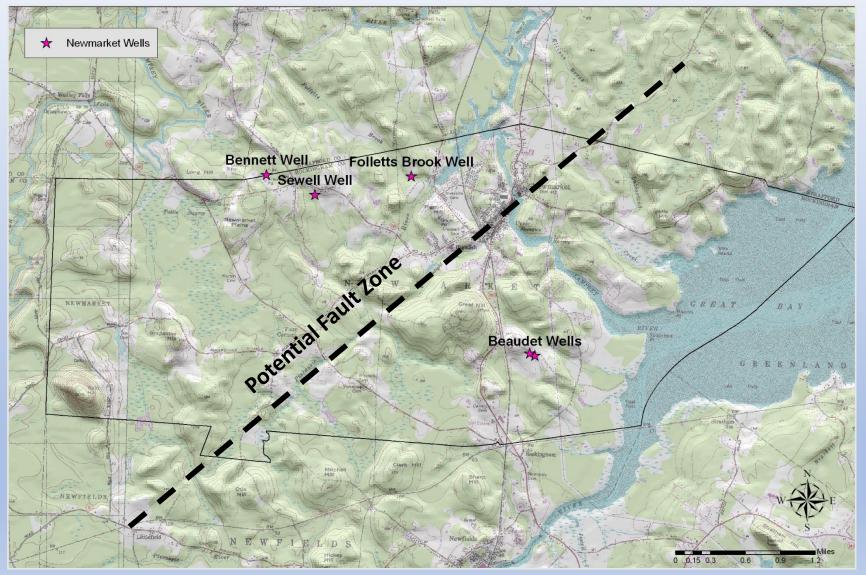


Field Investigations

NO FRACTURES



Structural Analysis



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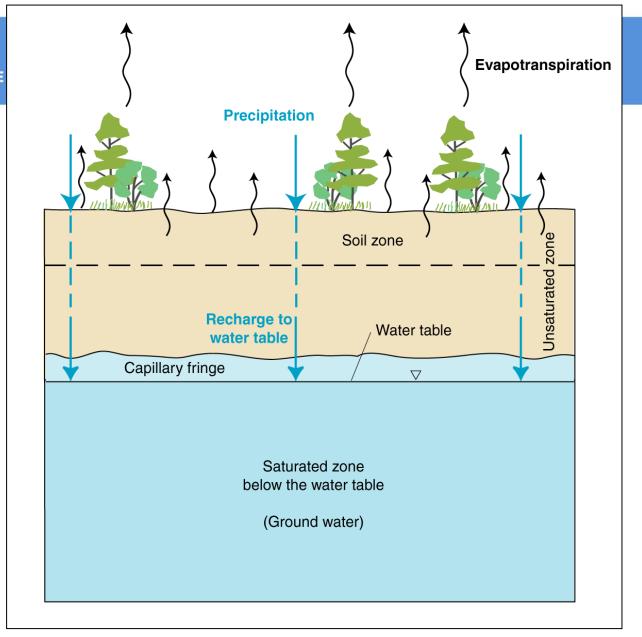
Review of Contaminant Threats to Groundwater Quality

Old Unregistered Dump



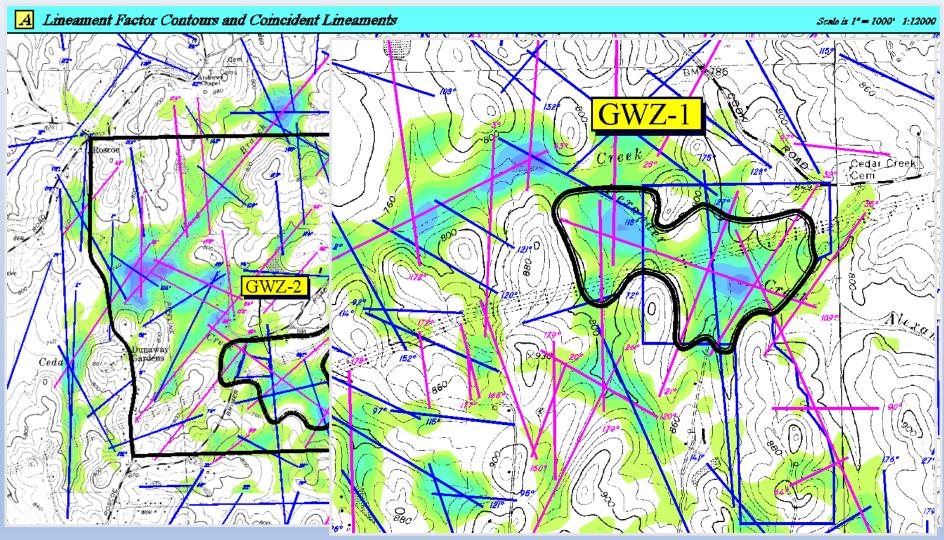
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Assess Groundwater Recharge Potential



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Groundwater Favorability Analyses – Coweta County, Georgia



Analyses of Lineaments: Lineament Factor Maps & Rose Diagrams

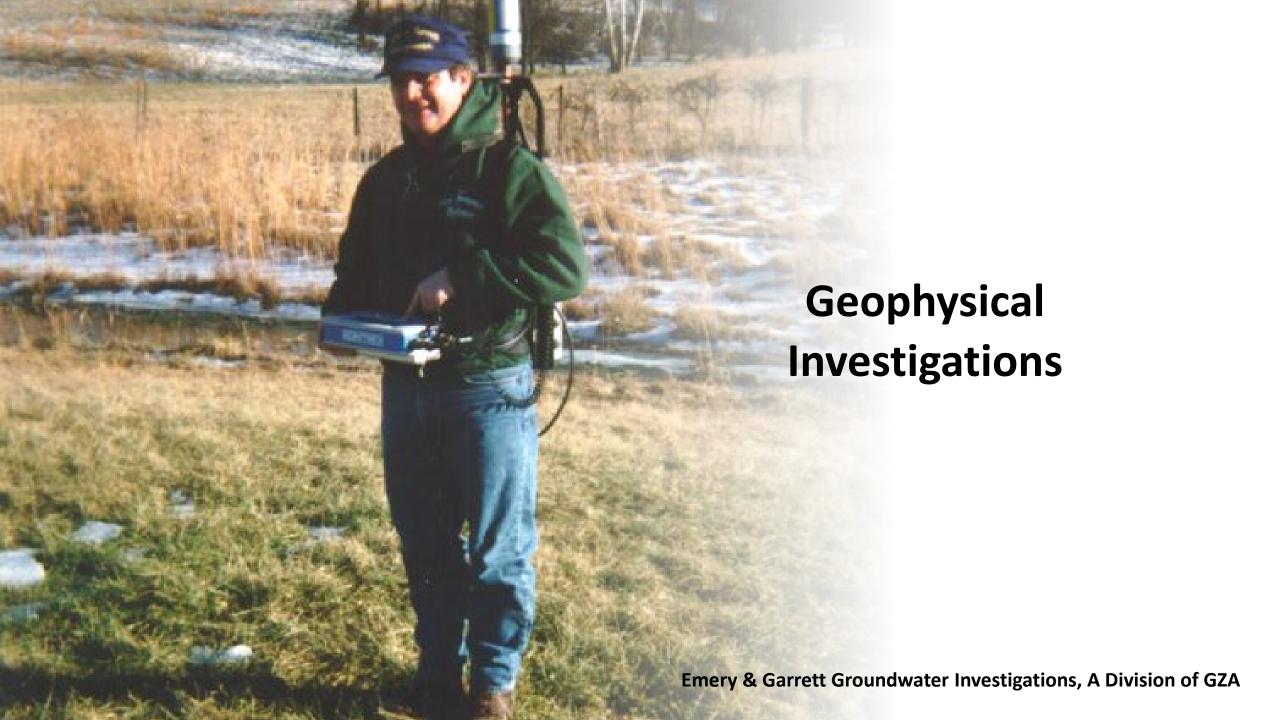
Groundwater Exploration – Phase II

Groundwater Investigation - Irrigation Water Supplies

PHASE II

GEOPHYSICAL SURVEYS

SELECTION OF EXPLORATORY TEST WELL SITES



Groundwater Exploration

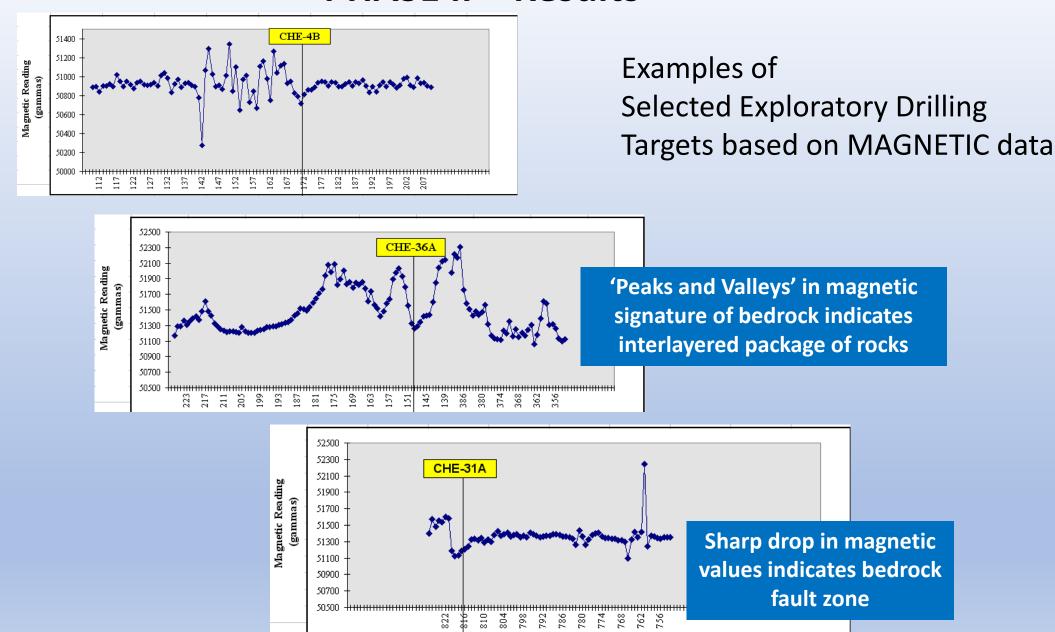
Conduct geophysical surveys to locate subsurface, water-bearing zones

ENVI – Combined magnetic and electro-magnetic (very low frequency) measurements. Reconnaissance site assessment.

ABEM – Electrical resistivity surveys. Detailed site assessment – placement of stakes indicating test well candidate location.



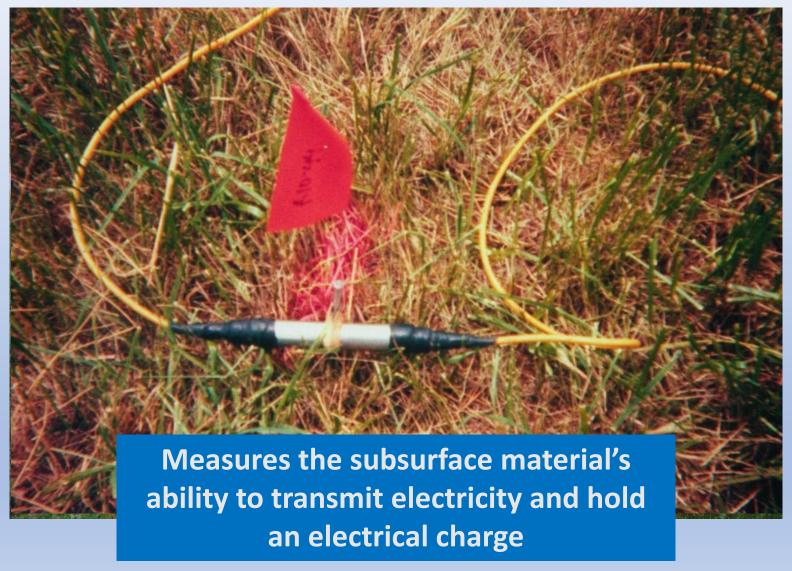
PHASE II – Results



Emery & Garrett Groundwater Investigations, A Division of GZA

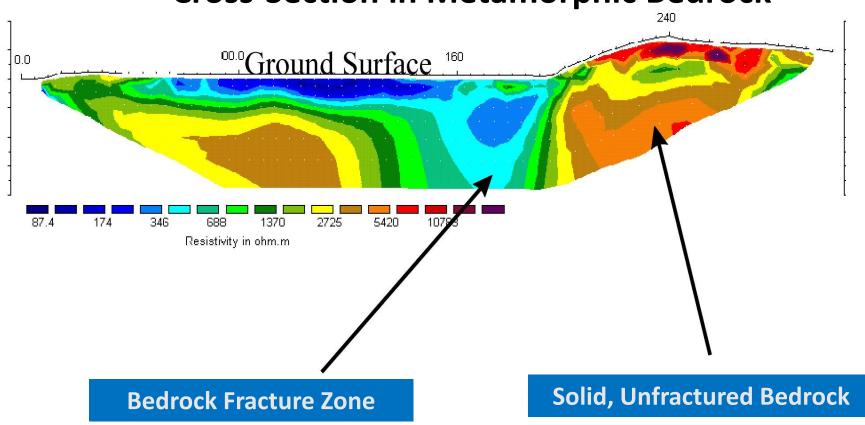
Geophysical Investigations

RESISTIVITY / INDUCED POLARIZATION METHOD



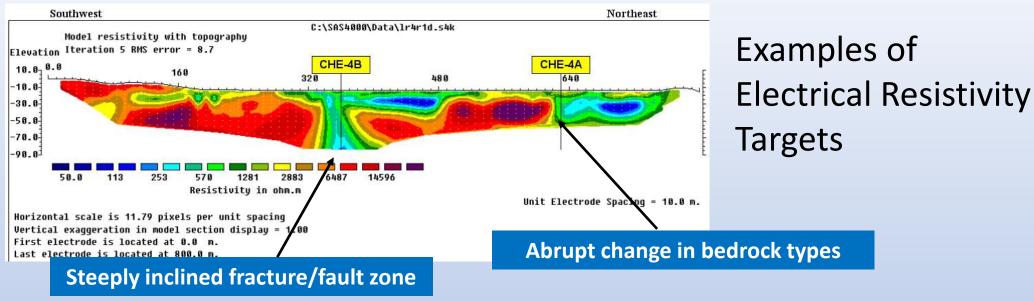
GEOPHYSICAL INVESTIGATIONS

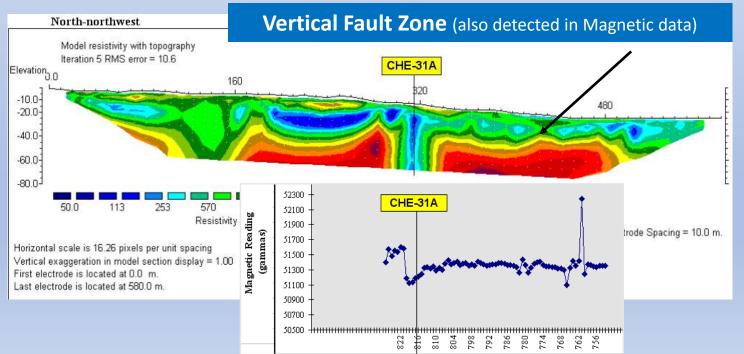
Cross-Section in Metamorphic Bedrock



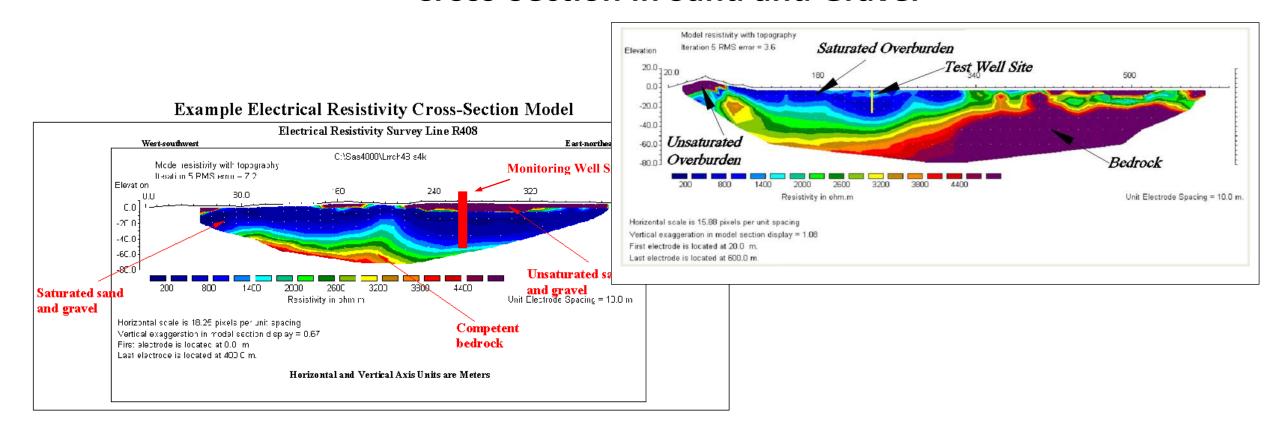
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PHASE II - Results

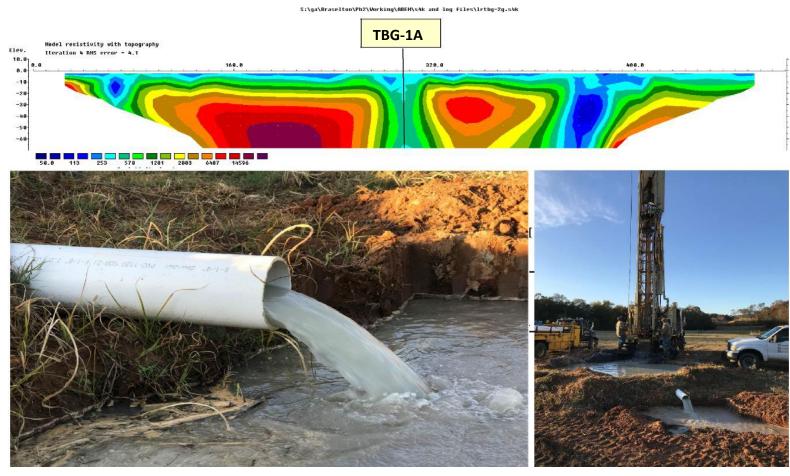




GEOPHYSICAL INVESTIGATIONS Cross-Section in Sand and Gravel



GEOPHYSICAL INVESTIGATIONS



Emery & Garrett Groundwater Investigations, A Division of GZA

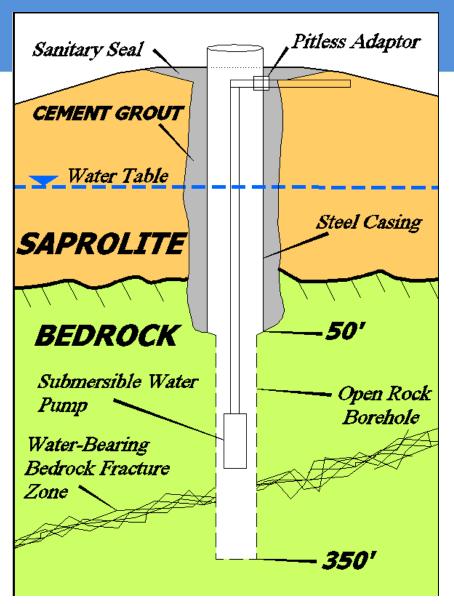
Groundwater Investigation - Irrigation Water Supplies

PHASE III

DRILL 6-INCH-DIAMETER TEST WELLS AT BEST AVAILABLE TARGET LOCATIONS WITHIN STUDY AREA

ESTIMATE PRELIMINARY YIELD AND QUALITY OF GROUNDWATER SOURCES

Schematic Diagram of a Bedrock Well

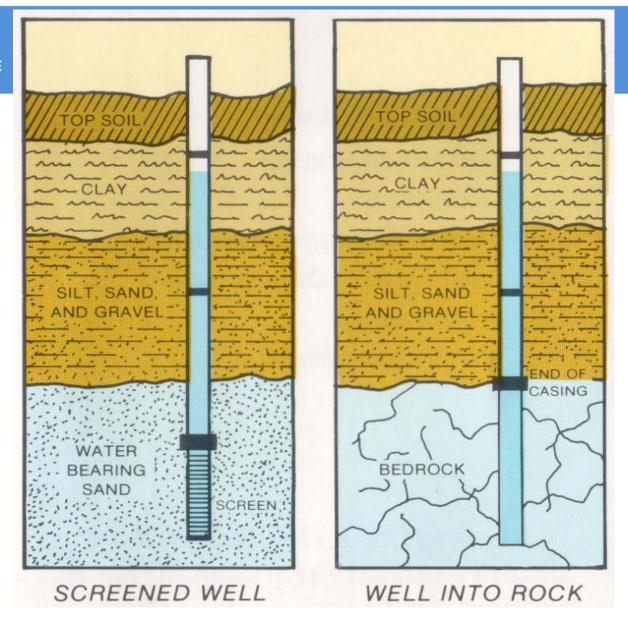


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Production Wells in Sand & Gravel and Bedrock Aquifers



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Drilling



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Groundwater Exploration – Phase IV

(Construction of Production Well)

Groundwater Investigation - Irrigation Water Supplies

PHASE IV

REAM THE MOST FAVORABLE TEST WELLS TO 8- TO 10-INCH-DIAMETER PRODUCTION WELLS

Reaming



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Groundwater Exploration – Phase V

(Testing the yield and Quality of the Production Well)

Groundwater Investigation - Irrigation Water Supplies

PHASE V

FINAL TESTING TO ASSESS YIELD AND QUALITY

48- TO 96-HOUR PUMPING TEST / PER WELL

WATER QUALITY ANALYSIS

RECOVERY TESTS

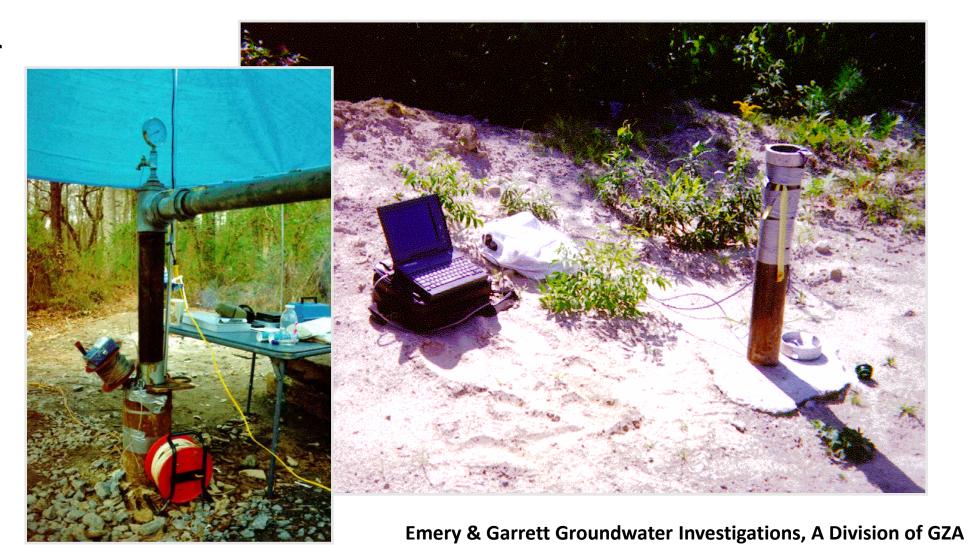
Field Investigations



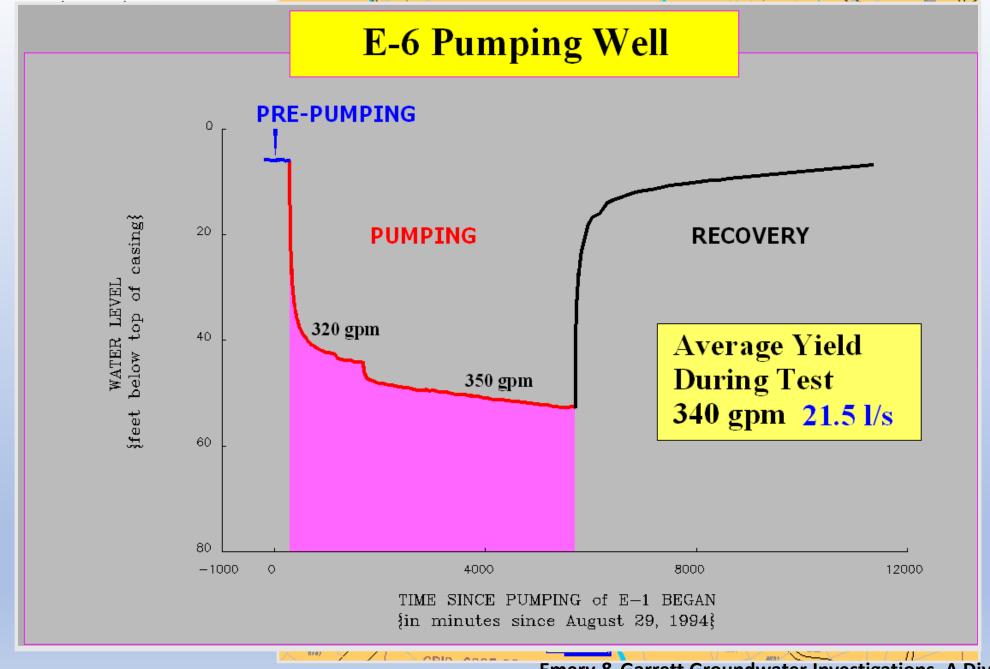


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Groundwater Monitoring Program

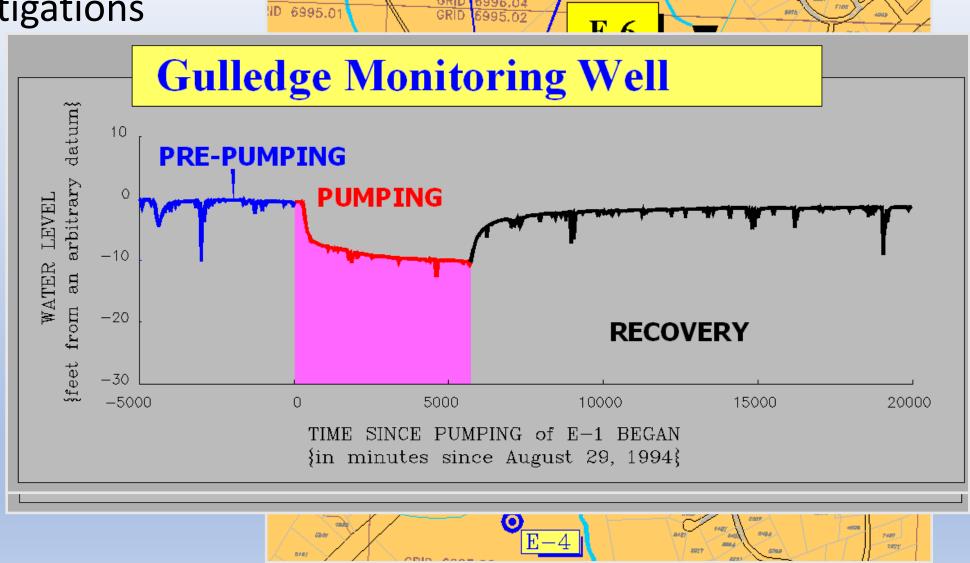


Field Investigations





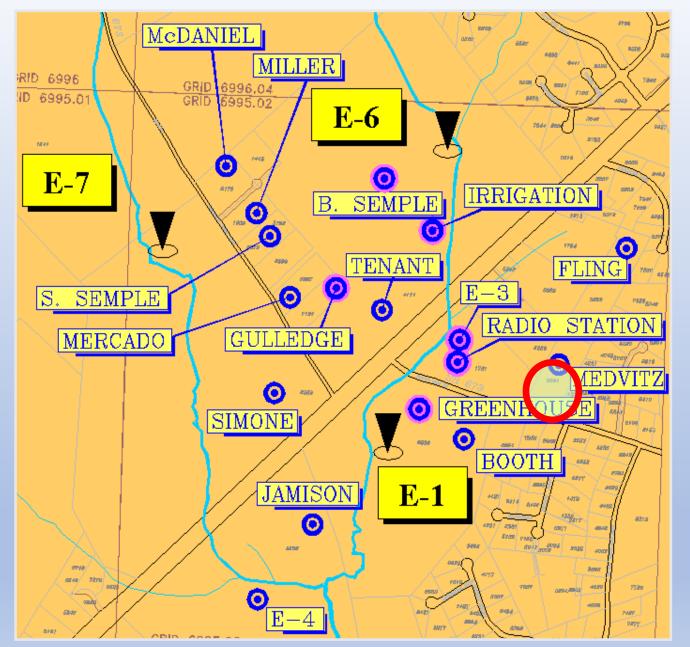




WATER QUALITY ANALYSIS

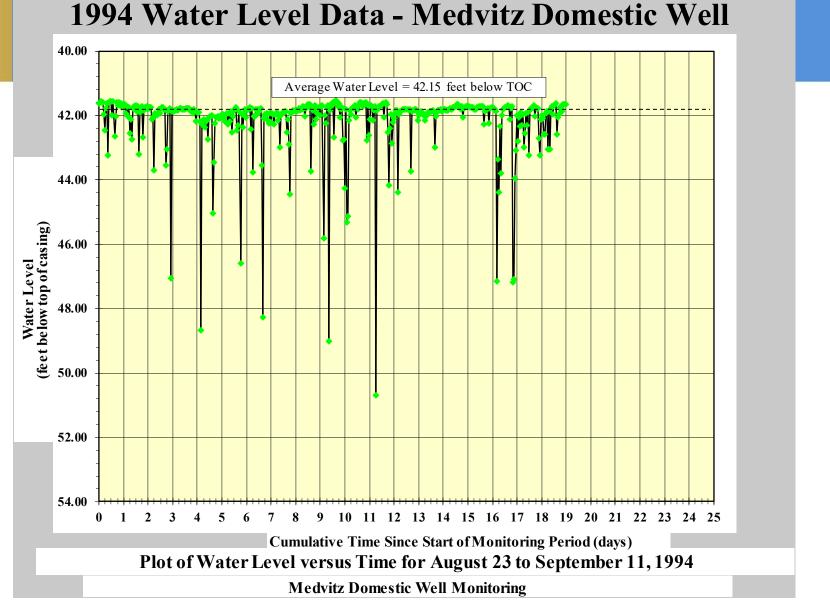
2 H	Analysis Performed Total coliform	MCL LRL mg/l)	Level Detected NBS						
	Inorganic chemicals Aluminum Arsenic Barium Cadmium Calcium Chromium Copper Iron Lead Magnesium Manganese Mercury Nickel Selenium Silver Sodium Zinc This report cannot be reproduced, except	Inorganic chemic Alkalinity (Total Chloride Corrosivity Fluoride Foaming Agents Hardness (as CaCo Nitrate as N Nitrite as N pH (Standard Unit Sulfate Total Dissolved of Turbidity (Turbic Organic chemical Bromodichlorometh Bromoform Chloroform Dibromochlorometh Total THMs	Las CaCO3)	250 4 Analysis perf Organic chem 1,1,1,2-Tetra 1,1,1-Trichlo 1,1-Dichloroe 1,1-Dichloroe 1,1-Dichloroe 1,2,3-Trichlo 1,2,4-Trichlo 1,2-Dichloroe 1,2-Dichloroe 1,2-Dichloroe 1,2-Dichloroe 1,2-Dichlorop 1,3-Dichlorop 1,3-Dichlorop 1,3-Dichlorop 1,3-Dichlorop 1,3-Dichlorop 1,4-Dichlorop 2,2-Dichlorop 2,2-Dichlorop 2,2-Dichlorop 2,2-Dichlorop 2,2-Dichlorop 2-Chlorotoluer	20 5.0 0.5 formed micals - vola chloroethane chloroethane thane thane thene ropene robenzene eropene robenzene enzene thane thane enzene thane thane thane	90 8 0.40 NTD (m		002 ND 002 ND 001 ND 002 ND 002 ND 002 ND 002 ND 002 ND 002 ND 001 ND 001 ND 002 ND 001 ND 002 ND 001 ND 002 ND	
				4-Chlorotoluer Benzene	ne	0.	- 0.0 005 0.0	N. C.	

Hydrogeologic Investigations



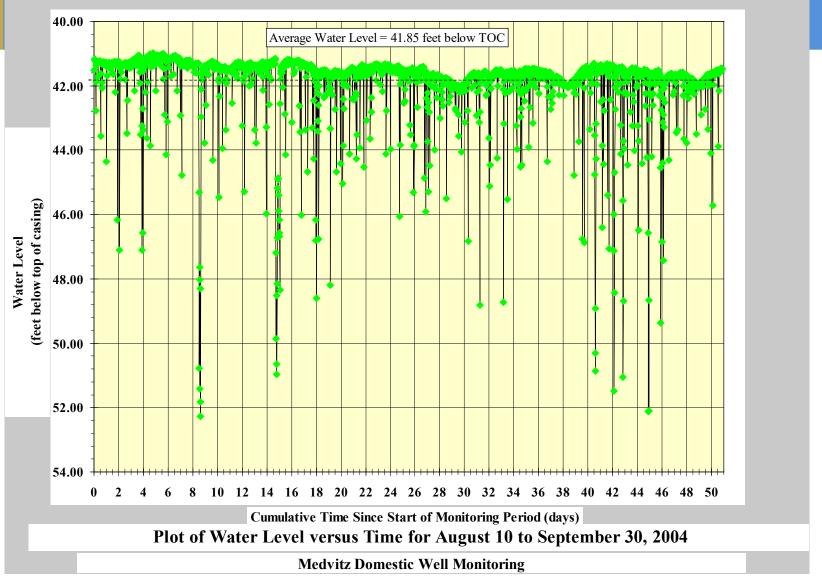
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AASIC



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2004 Water Level Data - Medvitz Domestic Well



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Groundwater Exploration – Phase VI and VII

Reporting, Permitting, and Construction

Groundwater Investigation - Irrigation Water Supplies

PHASE VI

DEVELOP GROUNDWATER USE MANAGEMENT PLAN

SUBMIT FINAL HYDROGEOLOGIC REPORT AND OBTAIN FINAL PERMIT

Groundwater Investigation - Irrigation Water Supplies

PHASE VII

DESIGN AND CONSTRUCT PUMPING AND DISTRIBUTION FACILITIES (as needed)

Groundwater Pumping **Station**

COBB COUNTY



Emery & Garrett Groundwater Investigations, A Division of GZA

Cost of Purchasing Water versus Pumping On-Site Groundwater

Irrigation Water Needed (Yield)	*Cost of Groundwater O & M Costs \$.50/1,000 Gallons per Day (gpd)	Cost of Purchased Water \$3/1,000 Gallons per Day (gpd)	Cost of Purchased Water \$5/1,000 Gallons per Day (gpd)	Groundwater Cost for 90 Days	Groundwater Cost for 180 Days	Purchased Water Cost for 90 Days \$3/1,000 Gallons per Day (gpd)	Purchased Water Cost for 180 Days \$3/1,000 Gallons per Day (gpd)	Purchased Water Cost for 90 Days \$5/1,000 Gallons per Day (gpd)	Purchased Water Cost for 180 Days \$5/1,000 Gallons per Day (gpd)
50,000 gpd	\$25/day	\$150/day	\$250/day	\$2,250	\$4,500	\$13,500	\$27,000	\$22,500	\$45,000
100,000 gpd	\$50/day	\$300/day	\$500/day	\$4,500	\$9,000	\$27,000	\$54,000	\$45,000	\$90,000
200,000 gpd	\$100/day	\$600/day	\$1,000/day	\$9,000	\$18,000	\$54,000	\$108,000	\$90,000	\$180,000
300,000 gpd	\$150/day	\$900/day	\$1,500/day	\$13,500	\$27,000	\$81,000	\$162,000	\$135,000	\$270,000

^{*}Note: Does not include the cost to develop groundwater sources on site.

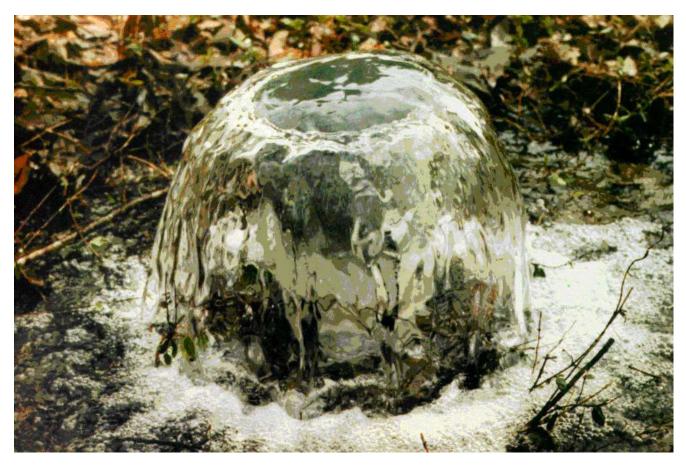
Cost of Purchasing Water versus Pumping On-Site Groundwater

Irrigation Water Needed (Yield)	Savings from Using Groundwater versus Purchased Water for 90 Days \$3/1,000 Gallons per	Savings from Using Groundwater versus Purchased Water for 180 Days \$3/1,000 Gallons per	Savings from Using Groundwater versus Purchased Water for 90 Days \$5/1,000 Gallons per	Savings from Using Groundwater versus Purchased Water for 180 Days \$5/1,000 Gallons per	
	Day (gpd)	Day (gpd)	Day (gpd)	Day (gpd)	
50,000 gpd	\$11,250	\$22,500	\$20,250	\$40,500	
100,000 gpd	\$22,500	\$45,000	\$40,500	\$81,000	
200,000 gpd	\$45,000	\$90,000	\$81,000	\$162,000	
300,000 gpd	\$67,500	\$135,000	\$121,500	\$243,000	

^{*}Note: Does not include the cost to develop groundwater sources on site.



QUESTIONS



Emery & Garrett Groundwater Investigations, A Division of GZA

Client Satisfaction

We Have Received an Extraordinary Number of Letters Of Thanks From Our Clients, Such As The Following:

"Never In My Twenty Plus Years Have I Had The Pleasure Of Being Responsible For A Contract That Was Accomplished In Such Professional, Conscientious And Timely Manner. Your Knowledge, Technical Expertise And Public Forum Abilities Are A True Credit To Your Profession."

Richard E. McNear, Deputy County Administrator Of Planning, Board Of Supervisors Of Fauquier County, Virginia

CORPORATE EXPERIENCE

Our clients range from the very large (i.e., City of Atlanta, Georgia; Walt Disney Company) to small residential developments. We have completed (or are currently engaged in) substantial groundwater irrigation projects for many recreational parks and golf courses including Augusta National, Walt Disney Company, and many golf courses built and/or designed by Jack Nicklaus, Donald Ross, Robert Trent Jones, Rees Jones, Brian Silva, and other leading golf architects... to name a few. Many of these investigations have resulted in the development of individual wells capable of yielding 100,000 gallons per day (gpd) to more than 1.0 million gallons per day (MGD).

Bedrock Well







Groundwater Exploration

Conduct geophysical surveys to locate sub-surface water-bearing zones

ENVI – combined magnetic and electro-magnetic (very low frequency) measurements. Reconnaissance site assessment.

ABEM – electrical resistivity surveys. Detailed site assessment – placement of stakes indicating test well candidate location.

More Than Just a Drone

Jason VanBuskirk, Greensight Agronomics



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GREENSIGHT

Visionary robotics. Actionable data. Agronomic responsibility.

Jason VanBuskirk
VP Sales & Marketing





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NEW ORLEANS

More Than Just A Drone





THE CHALLENGES

Golf courses face rising irrigation costs

- National Average: >\$75K/year
- \$500k+ is not uncommon in Western USA

Applications must be efficiently managed

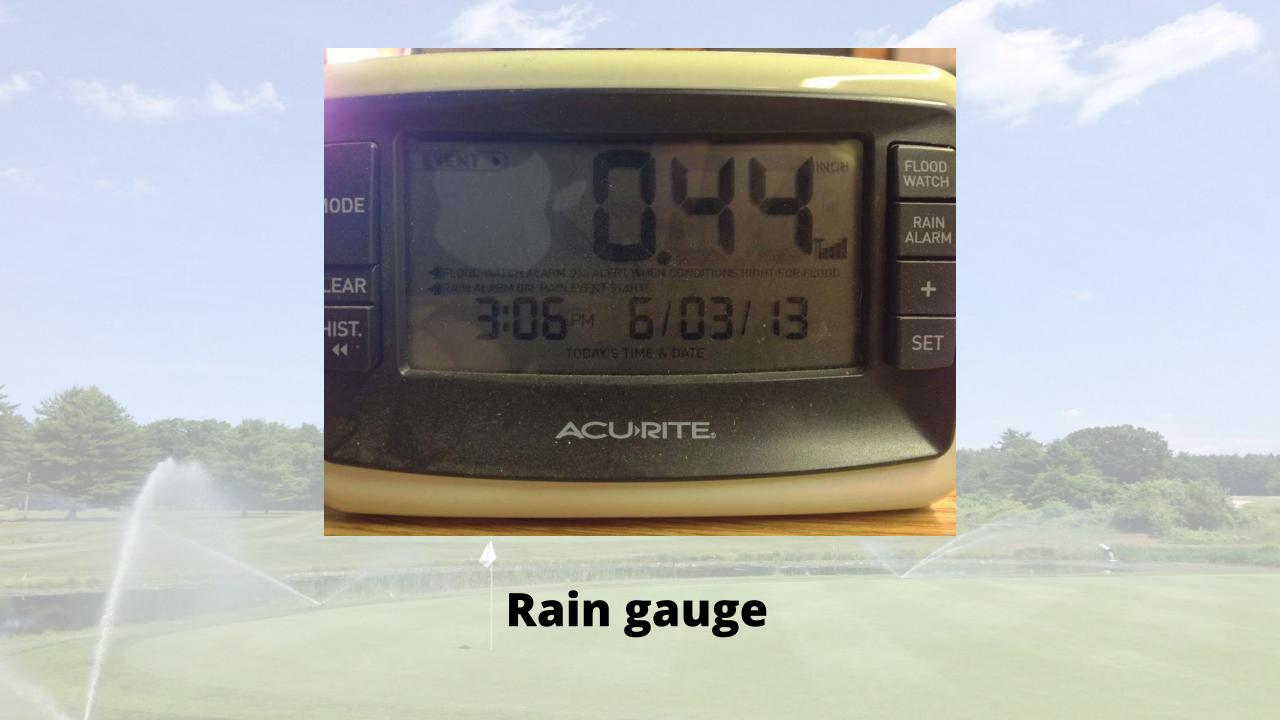
- Chemicals and fertilizer <\$40,000 annually (per 18-holes)
- Regulation and limitation

Public Pressure to reduce water, chemical use

- New water regulations
- New pesticides/fungicide bans and regulations
- Stewardship



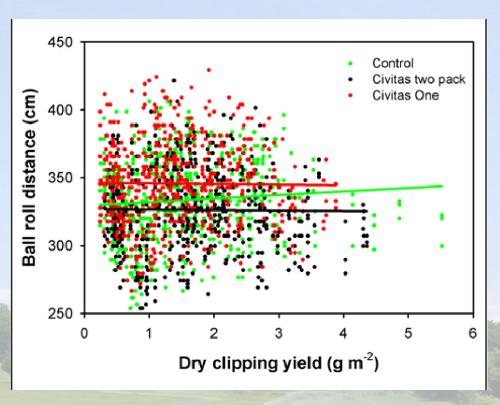








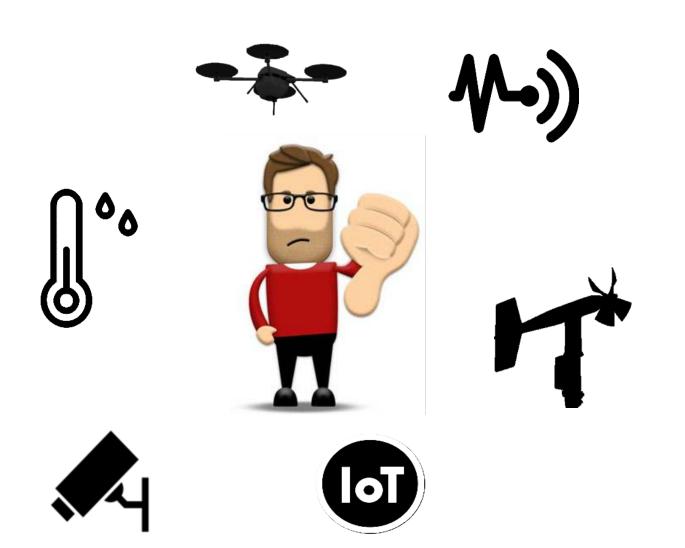




Clipping yield



Managers can suffer from data overload...

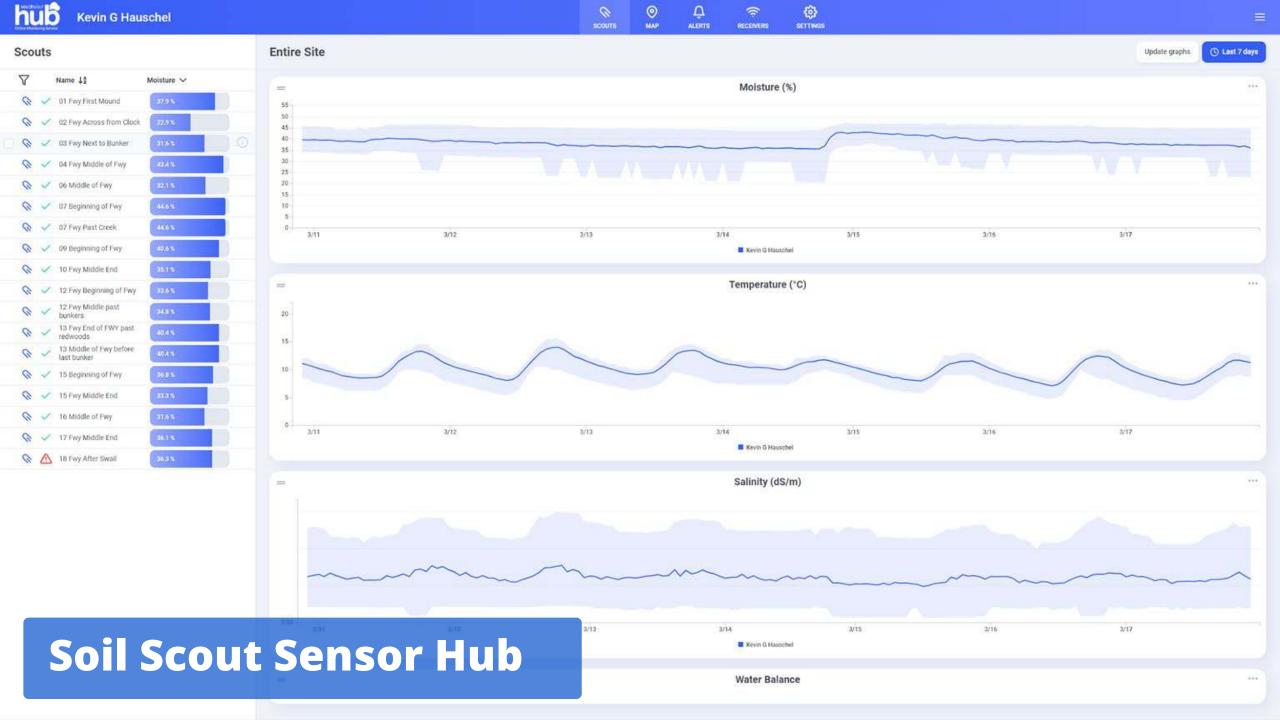


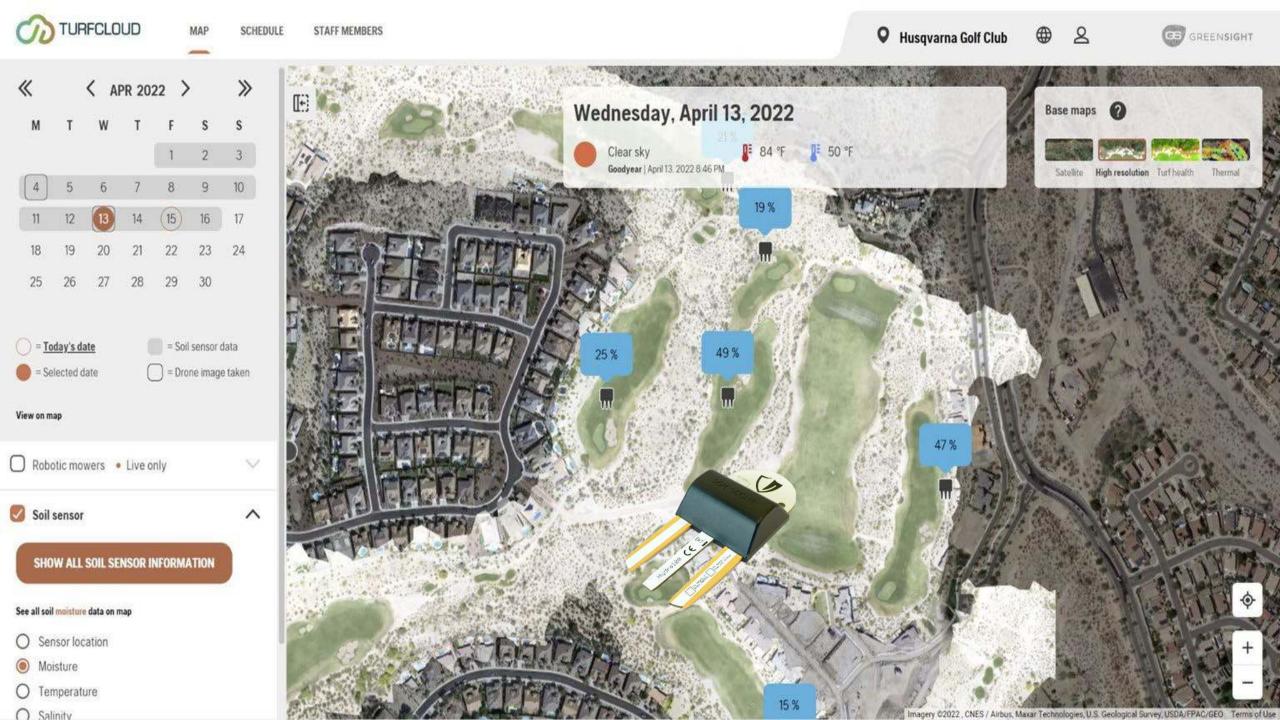
It becomes difficult to: process it, analyze it, or **benefit** from it effectively

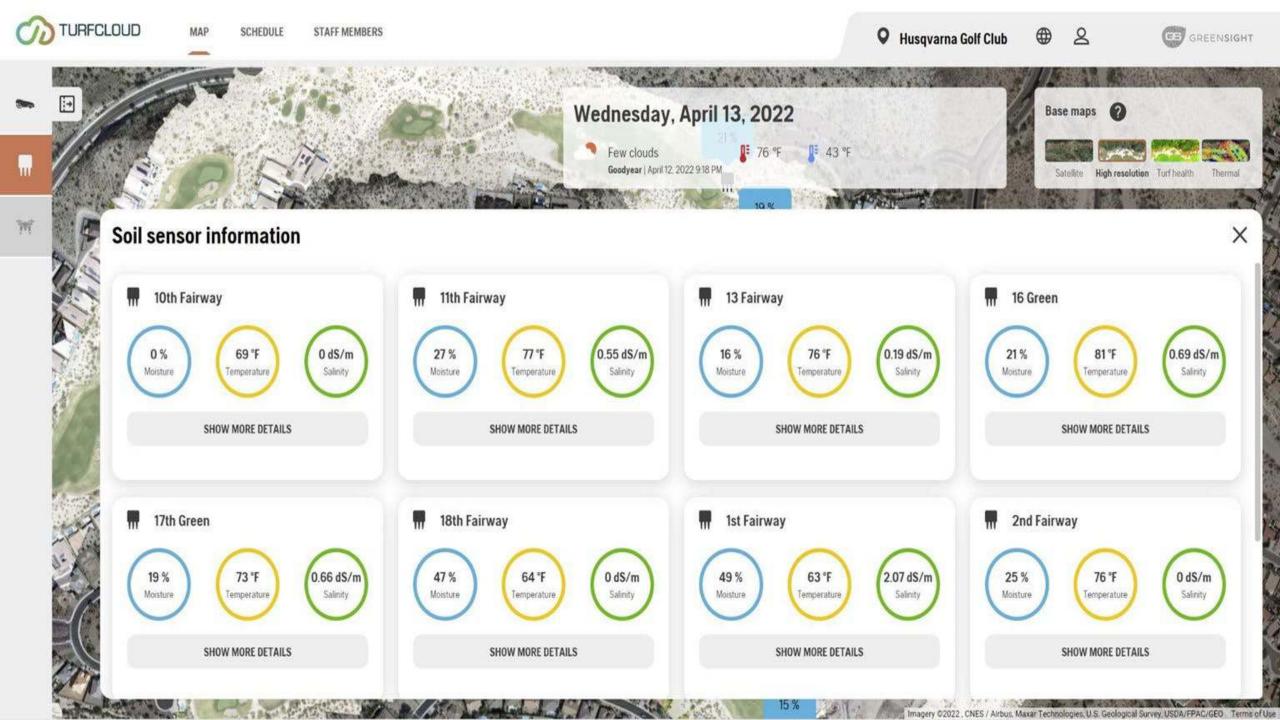
Technology is way ahead of adoption











THE GREENSIGHT DREAMER UAV

The most advanced agronomic drone on the market





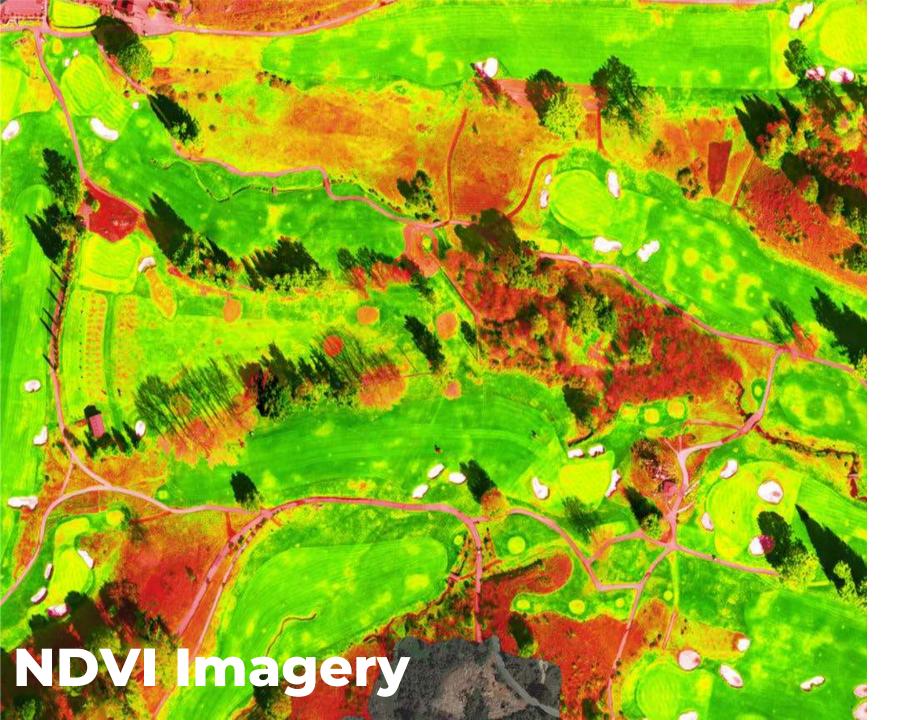
- Built for automation No experience needed!
- Custom built precision thermal camera
- Industry leading flight time: 60 minutes, 300+ acres/flight
- Visual, NDVI and thermal sensors all in one payload
- Quietest drone on the market!

High Res. Imagery

Key Benefits

- Visually Inspect maintenance practices from anywhere in the world
- Assess sand coverage during aeration
- Remotely check on project progress
- Identify cart traffic without traveling out to the course
- Identify shade patterns and potential issues when trying to justify removing / keeping a tree
- Train employees with daily imagery and better communicate your plan

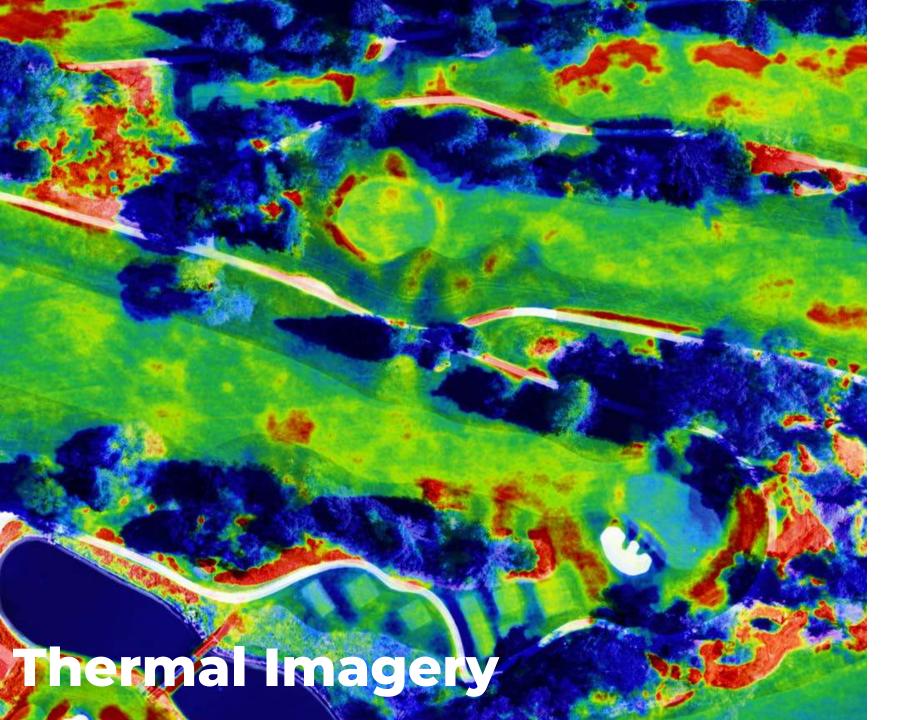




Key Benefits

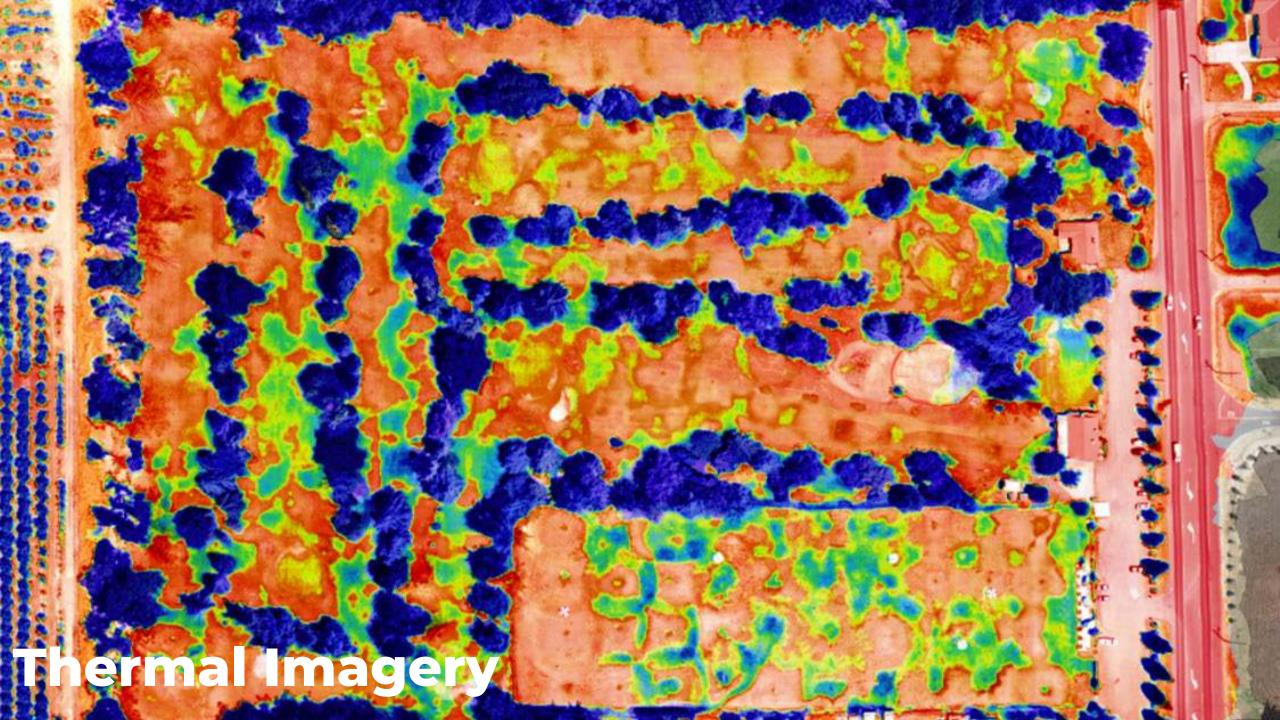
- Scout areas of stress before the eye can see
 - Wilt stress
 - Cart wear
 - Decline
 - Tree root damage
- Verify application efficacy
 - PGR
 - Wetting agents
 - Pesticides
 - Fertility
- Monitor irrigation adjustments
 - Head rotation
 - Nozzles
- Rotate machines based on mechanical stress patterns



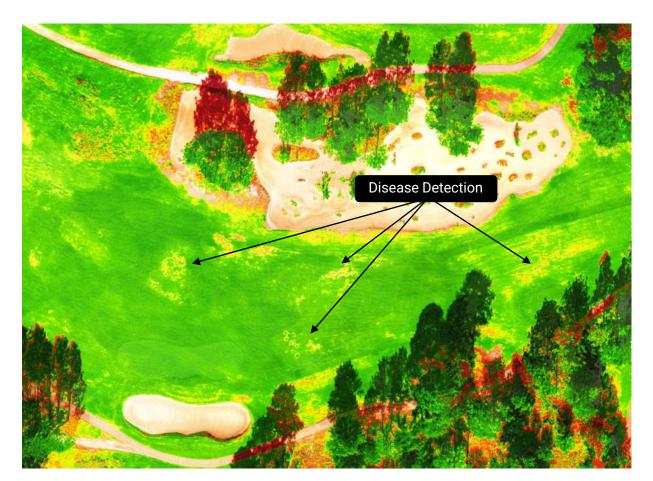


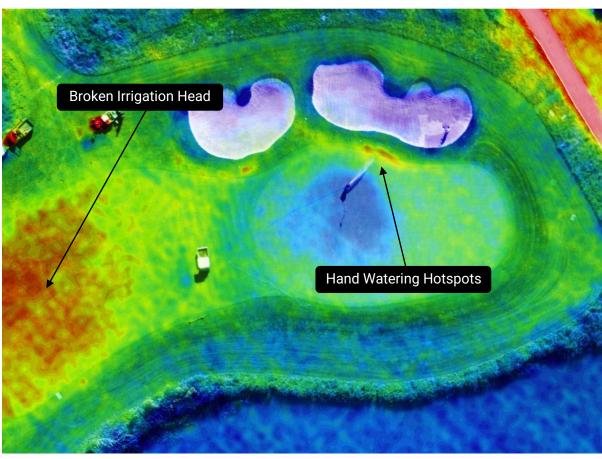
Key Benefits

- Easily spot variations in surface temperature
- Know if turf is stressed from heat or other pressures just by analyzing imagery
- Be able to understand a "new" water plan based surface temperature summary
- Save on the world's primary resource, WATER...
- Wetting agent efficacy



Solve Issues Before They Become Problems.





Identify and prevent turf issues with valuable insights into plant health, soil moisture, and ground stress patterns

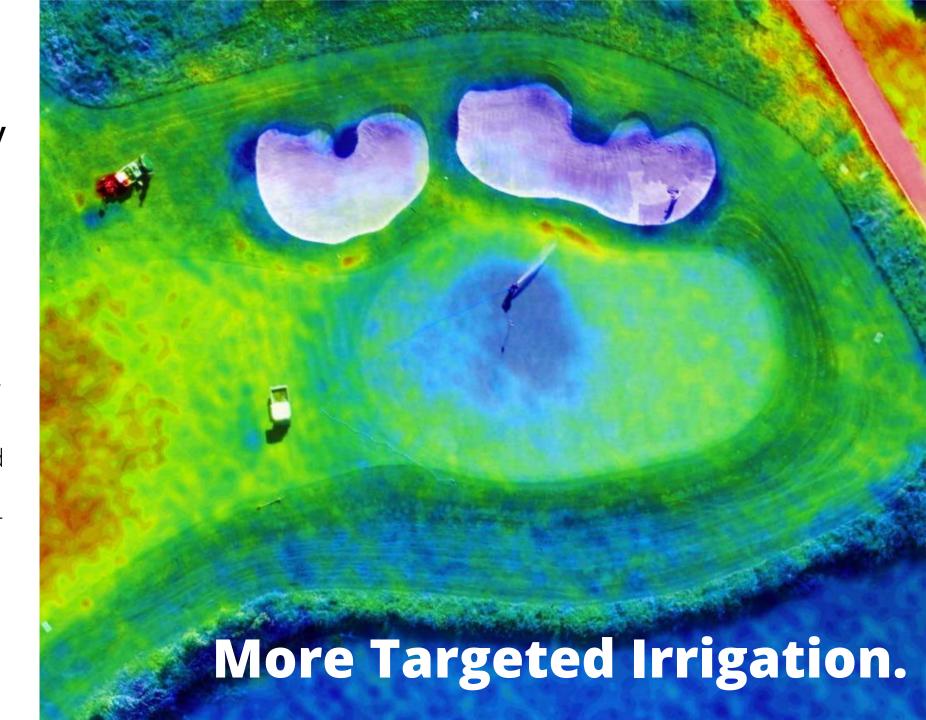


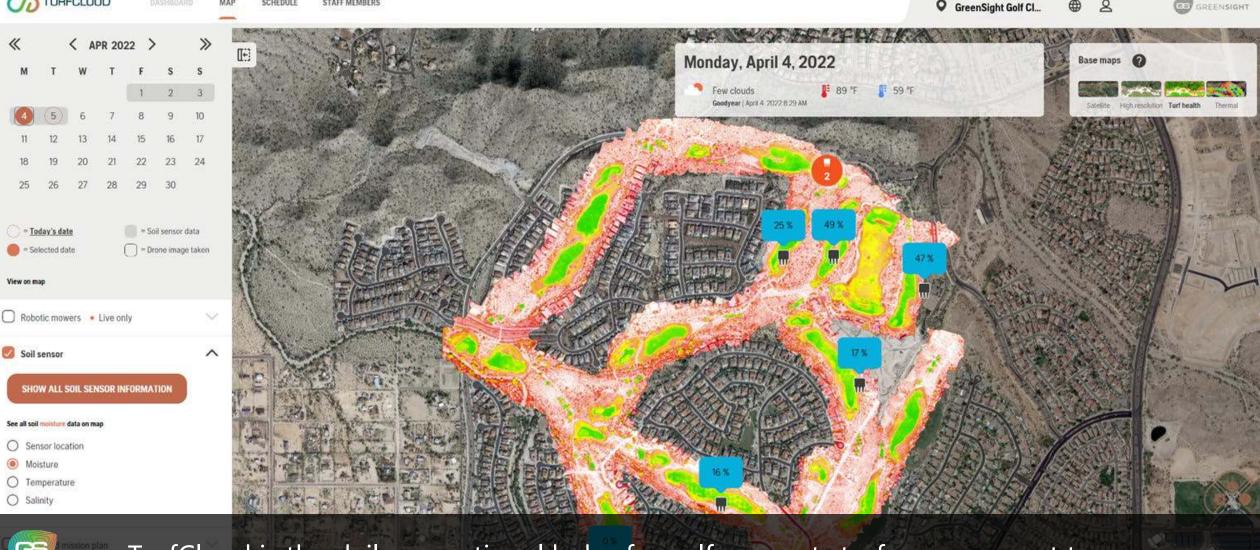


Key Benefits

Improved Water Efficiency at Meadow Club

- With more targeted irrigation, they were watering 28% more area!
- Overall, water usage decreased by 10% per acre
- Water use was reduced by nearly 10M gal overall, avoiding 5.5 MT CO2e in pumping emissions, vs. pre-GreenSight irrigation

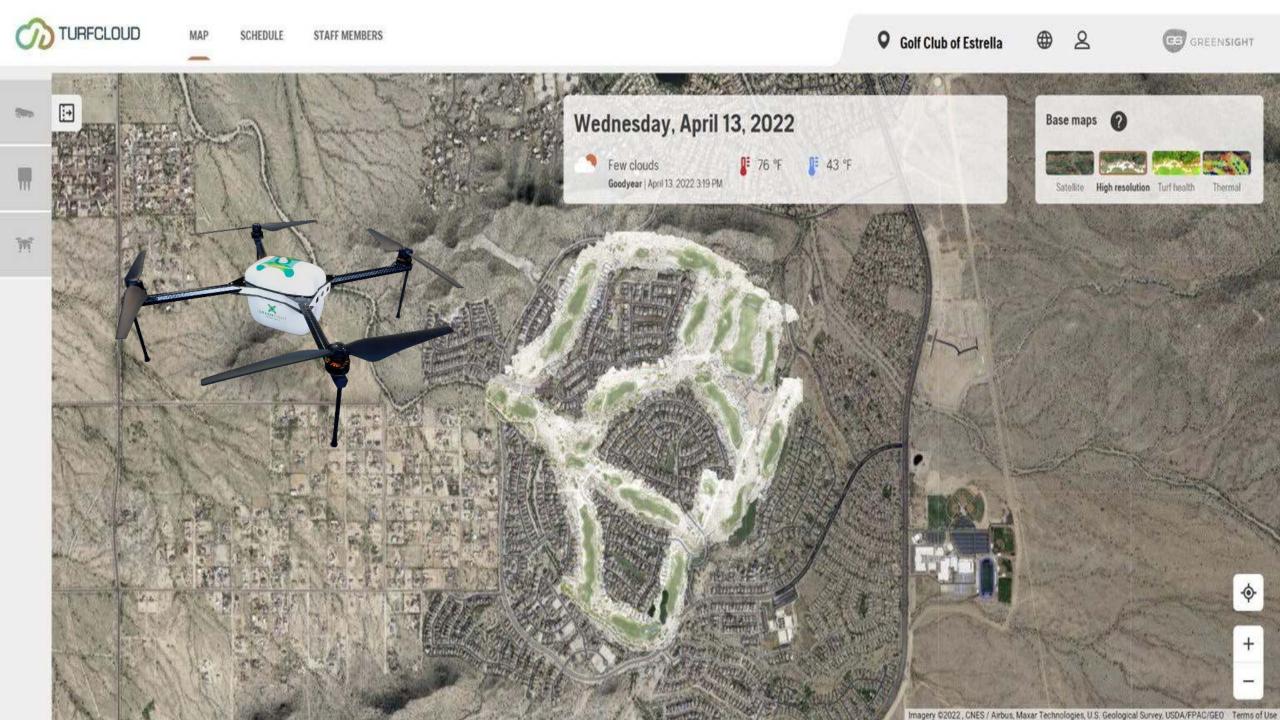




REENSIGHT

TurfCloud is the daily operational hub of a golf or sports turf management team.

TurfCloud is more than a superficial integration of planning software, robotics, and sensors. It is a unification of next generation turf management tools into common workflows designed to help turf managers solve the issues they face on a daily basis and better plan for the future. All new for 2022, now with Husqvarna Automower Integration.









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