

**NATIONAL CONFERENCE** Quebec City, Canada Engaging Irrigation Design for Long Term Ownership



American Society of Irrigation Consultants | ASIC 2018 NATIONAL CONFERENCE

### Newport Center (Corporate HQ)



Is 153 year old privately held company

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 One of the largest diversified real estate investment and development enterprises in the United States

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- Over 4,200 employees

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- Offices in Newport Beach, Irvine, San Diego, Los Angeles and Silicon Valley

## Three Operating Groups

Irvine Company Community Development

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Irvine Pacific

# Three Operating Groups

- Irvine Company Community Development
- Irvine Pacific
- Investment Properties Group
   ICOP-Office Properties
   ICRP-Retail Properties
   ICAC-Apartment Communities
   ICRP-Resort Properties

# What We Do

•Plan and develop "best of class": Residential villages Business districts Apartment communities Regional, community and neighborhood retail centers Resort properties including hotels, golf courses and marinas

### What We Do

 Lease and manage high-quality, incomeproducing properties

 Retain ownership of real estate investment assets for long-term appreciation

















THE IRVINE COMPANY HEADQUARTERS (Photograph by Jim England Photography, Los Angeles)







The Irvine Ranch

### History and Context





#### The Irvine Ranch

Scale Comparisons



1947-1959 • Orange County population increased from 200,000 to 700,000, creating pressure for residential and industrial development







#### Pressure of Urbanization

#### The Irvine Ranch



#### The Irvine Ranch

#### Master Plan Influences



The Irvine Ranch

Ranch Master Plan

### What is Master Planning?

- Its function is to guide development, to set standards and to enlarge rather than inhibit the potential...
- A basic land use plan has been drawn, fully cognizant of what exists at present, what is being planned in surrounding areas and what is likely to evolve in the foreseeable future." -William Pereira



Ranch Master Plan Objectives:

- Orderly transition from agriculture to urbanized land uses
- Retain the unique character of the place
- Plan for infrastructure to support build-out of ranch
- Establish boundaries for the City of Irvine, incorporated in 1971, 47,500 Acres
- Establish University of California, Irvine on 1,500 Acres
- Preserve 50,000 Acres of parks and open space
- Flexible enough to allow for social or economic change

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Ranch Master Plan

# Guiding Principles

- Maintain the land under a single owner.
- Establish a Master Plan for all 93,000 acres to guide land use and infrastructure decisions, ensuring that the whole would be greater than the sum of its parts.
- Create an internal planning group to guide the evolution and implementation of the Master Plan.

### **Guiding Principles**

 Establish three major planning sectors on The Ranch to help break the master-planning work into manageable areas: Coastal Sector, Valley Sector and Mountain Sector.
 Continually reinvest in the land.

# Guiding Principles

- Ensure that the three planning sectors adhere to topography and jurisdiction constraints.
- Continue the tradition of land stewardship, with an eye on the long-term view.
- Contribute to the quality of the cities on The Irvine Ranch.
- Make sound, realistic economic and political decisions.

Three fundamental principles are followed in designing all residential, office, retail and resort structures on The Irvine Ranch

Oesign integrity: Assuring that the design of the architecture has integrity, that the structures are pleasing as well as appropriate to the area in which they exist and that they always communicate a sense of place. Timeless architecture: Applying the principles of classical architecture to create a sense of timelessness and ensure that communities on The Irvine Ranch will age gracefully. Four-sided architecture: Using the same material on all four sides of a structure so that, no matter what vantage point it is viewed from, the design is never interrupted and all the parts are perceived as part of a unified whole.



The City of Irvine

#### A Complete Range of Land Uses

#### City of Irvine Planning Objectives:

- Alternative to sprawl
- Balance development and open space
- Full range of land uses
- Economically self-sufficient
- Residential areas organized in villages
- Provide work, shopping, learning, and recreational opportunities near housing
- Infrastructure to support ultimate build-out
- Planned for an ultimate population of 214,000 residents

# The City of Irvine

- Consistently ranked as one of the safest cities of its size in the U.S.
- World renowned educational institutions – University of California, Irvine and Irvine Unified School District
- 66 square miles of well maintained neighborhoods, world class dining, shopping, recreation and cutting edge workplaces







# What We Manage

- Square feet of Landscape 84,000,000
- Square feet of Turf 20,000,000
- Number of trees 144,000
- Number of Irrigation controllers 1,550
- Number of Maintenance contractors 31
- Number of Tree pruning contractors 14
- Total number IC landscape maintenance employees - 17
## Landscape Awards

McCarthy Center CLCA First Place Large Commercial Maintenance 2009 Gachina The Plaza at La Jolla CLCA Landscape Beautification Judges Award 2011 Brickman 20/40 Pacifica PLANET Grand Award 2011 ValleyCrest 8001 Irvine Center Drive CLCA Landscape Beautification - Outstanding Achievement 2011 Vandergeest Jamboree Center CLCA Landscape Beautification - Winner 2012 Vandergeest The Plaza at La Jolla PLANET Merit Award 2012 Brickman Discovery Business Center CLCA Landscape Beautification - Winner 2012 Bemus McCarthy Center PLANET Distinction Award 2012 Gachina Westwood Gateway CLCA statewide Achievement Award 2012 ValleyCrest McCarthy Center CLCA statewide First Place Large Commercial Maintenance 2012 Gachina The Plaza at La Jolla CLCA First Place Judges Award 2013 Brickman Pacific Arts Plaza CLCA large commercial landscape renovation 2013 Mission The Plaza at La Jolla CLCA statewide John Redmond Memorial Award for Best entry from all maintenance categories in California 2013 Brickman Jamboree Center CLCA Landscape Beautification - Winner 2014 Vandergeest 8001 Irvine Center Drive CLCA Achievement Award 2014 Vandergeest 8105 Irvine Center Drive CLCA First Place Large Commercial Maintenance 2014 Vandergeest MacArthur Court PLANET Grand Award 2014 CEI Market Place Center CLCA Landscape Beautification - Winner 2015 Bemus Newport Center - Block 500 CLCA 1st place Beautification Award 2015 Vandergeest Jamboree Center CLCA 2nd place - Outstanding Achievement Award 2015 Vandergeest 100 Spectrum Center Drive CLCA 1st place Beautification Award 2015 Vandergeest 300 Spectrum Center Drive CLCA 2nd place - Outstanding Achievement Award 2015 Vandergeest Jamboree Center CLCA statewide 1st place - Unlimited Commercial Maintenance Award 2015 Vandergeest Newport Center - Block 500 CLCA statewide John Redmond Memorial Award for Best entry from all maintenance categories in California 2015 Vandergeest McCarthy Center CLCA Achievement Award for Commercial Installation 2016 Gachina Block 500 at Newport Center CLCA 1st Place Award "Retail/Office/Industrial" 2016 Vandergeest 100 Spectrum Center Drive CLCA 1st Place Award "Landscape Maintenance Project Over 30yrs Old & Over \$3k/month" 2016 Vandergeest Discovery Business Center CLCA Landscape Beautification - Winner 2016 Bemus

# Landscaping is the Slowest of the Performing A FBS

















### TIC Landscape Architecture • Why doesn't ours look like this?



TIC Landscape Architecture • Why doesn't ours look like this?



TIC Landscape Architecture • Ranch Landscape









"Place legibility" is a term used to describe the ease with which people can understand the layout of a place. Lynch identified a network of five key elements:

paths
edges
districts
nodes
landmarks

### TIC Landscape Architecture Historic Influences

### 1. HISTORIC PRECEDENT

- Influences
- 2. RANCH CONTEXT
  - Geography
  - Topography
- 3. MEDITERRANEAN CLIMATE
- SITE PLANNING and LANDSCAPE DESIGN
  - The City of Irvine

Architecture

 Landscape Architecture and Site Planning
 Interior Design

TIC Landscape Architecture + Key Influences



Planning and Design Influences

It Takes a Village....





#### Landscape Character: Vegetation, Geology + Landform















#### Mountains

- Originative, statular surger schult, maniper annals, finantifecondiand ( Julificey and Caultar Price promoters)
- + Diarth uniterate
- · Dorised viewer
- Interna annual of community in marsh probability

#### Ridge

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- Viewa to valley, mountains and dollars
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- reprise winting

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#### Valley

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 Views activity in remove andings

#### Marsh/Bay.

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 Spectral units' year and attractive interpawith basenee substrip.

TIC Landscape Architecture 

Ranch Geography



### TIC Landscape Architecture • Ranch Topography



TIC Landscape Architecture 

Cues from Site









Landscape Architecture has two distinct disciplines site planning and landscape design



TIC Landscape Architecture • Site Planning and Landscape Design

Site Planning - the art of organizing program elements on a site such as structures, driveways, parking lots, landscaping and utilities. Considerations include:

- Respond to context
- Positive arrival experience
- Clear auto and pedestrian circulation system.
- Buildings create desirable exterior spaces
- Care in grading the site
- Minimize visual impact of site utilities
- Space for landscape



### TIC Landscape Architecture · Site Planning





### Landscape Architecture

- Reinforces site plan
- Creates space
- System of trees, shrubs, ground cover, paving and site furniture
- Establishes character
- Regionally influenced
- Classically inspired
- Small plant palette
- Evergreen









### Landscape Architecture

### Planning and Design Influences



TIC Landscape Architecture • Planting Design Discipline



TIC Landscape Architecture • Visual Site Plan Cues



### TIC Landscape Architecture • More than plants



TIC Landscape Architecture • The City of Irvine



TIC Landscape Architecture • Project Character



### TIC Landscape Architecture • Project Character































- Alter of the set of th
- Regionally inspired
- Traditional forms
   Classical Architecture
  - Derived from ancient Greek and Roman buildings
- Symmetrical, axial, ordered and hierarchical relationships in plan and elevation
- Scale and proportion based on mathematic formulas and scale of human body
- Create architectural "orders", a repetitive system for organizing architectural elements including columns, capitals, entablature, architrave, frieze and cornice
- Stone and masonry construction







### Architecture

### Planning and Design Influences



BUILDER DESIGN GUIDELINES



FEBRUARY 27, 2017




GIS rev: 10/13/2016

IRRIGATION DESIGN GUIDELINES FOR IRVINE COMPANY OFFICE PROPERTIES

#### PREPARED FOR:

IRVINE COMPANY OFFICE PROPERTIES 550 NEWPORT CENTER DRIVE NEWPORT BEACH, CALIFORNIA

UPDATED April 15, 2015

PREPARED BY:

d.d. PAGANO, INC. IRRIGATION CONSULTANTS 4705 EAST CHAPMAN AVENUE ORANGE, CA 92869 (714) 771-9200 IRRIGATION DESIGN GUIDELINES FOR IRVINE COMPANY OFFICE PROPERTIES



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#### IT IS ONE OF MAN'S CURIOUS IDIOSYNCRASIES TO CREATE DIFFICULTIES FOR THE PLEASURE OF RESOLVING THEM.

JOSEPH DE MAISTRE

PICTURE QUOTES. com

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# FASHION ISLAND HOTEL



















### What Do We Want?

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 To be able to apply the precise amount of water needed by each landscape zone with perfect coverage and zero runoff or overspray

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 To be able to apply the precise amount of water needed by each landscape zone with perfect coverage and zero runoff or overspray

For our maintenance vendors to be able to maintain the system to work as well as it did on day one

### What We Don't Want

### Don't Want















### Challenges

 Irrigation design and maintenance are one of the most crucial components of a landscape

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- Irrigation design and maintenance are one of the most crucial components of a landscape
- Typically new irrigation systems start deteriorating the day after installation
- There is a serious shortage of knowledgeable, experienced irrigation managers in landscape maintenance



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- Convert to reclaimed water
- Re-landscape with low water use plants
- Reduce your turf footprint

### **Irvine Company Water Savings**

 We have converted 603 irrigation controllers to "smart controllers" (Savings of approximately 100,800 gallons annually per 24 station controller)
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#### **Irvine Company Water Savings**

- We have converted 474 irrigation controllers to "smart controllers" (Savings of approximately 100,800 gallons annually per 24 station controller)
- We have converted 1,400 values to drip irrigation (water savings approximately 25,700 gallons annually per value)
- We have converted about 70,000 sprinklers to low flow, high efficiency nozzles (water savings approximately 1,303 gallons annually)

#### How Have These Investments Changed Actual Water Use?



Allocations have steadily increased, but actual usage has either declined or stayed flat, resulting in more water saved annually and less water penalties over time. Average percentage used is 70% of allocation.

**Estimated Annual Office Portfolio Savings-**

\$112,000 82,000,000 Gallons

#### **IRWD Water Penalties Since 2008**

#### **IRWD Water Penalties Since 2007**



900% Savings vs. 2008 water penalties

- Design for ownership
  - Equipment standardization
  - Effective after landscape matures and evolves
  - Allow for expansion
  - Durability
  - Precise application and hydrozoning



- Facilitate maintenance
  - Simplify repairs
  - Fertigation
  - POC assemblies





- Integration of irrigation with our amenities
  - Hardscape
  - Signage
  - Windows
  - Trees
  - Lighting



- Orip Irrigation highly utilized
  - Shrub and ground cover areas
  - Small turf areas
  - Turf areas around signage
  - Areas where water staining can occur







- Weather based centralized irrigation control
- Flow monitoring and management





#### Santa Clara Square



#### Santa Clara Square

	Redwood Limits	Recycled Source	Potable Source	50% Blend
рН		7.38	7.74	7.56
Salinity	3	1.00	0.66	0.83
Sodium	70	117	30	73
Adjusted SAR	3	5.1	1.6	3.7
Chloride	150	180	16	113
Bicarbonate	100	99	233	166
Boron	0.70	0.29	0.09	0.19



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#### Santa Clara Square





• The work speaks for itself

The work speaks for itself
Length of time in the industry

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- Reputation

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- Proactive

#### Irvine Company Best Practices – Landscape Maintenance



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 Planning and Design team – Gatekeepers Irvine Company Best Practices – Landscape Maintenance
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# Irvine Company Best Practices – Landscape Maintenance

- Ianning and Design team Gatekeepers
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- Drive-by two weeks after walkthrough

Irvine Company Best Practices – Landscape Maintenance

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- Walk every square inch of every property every month
- Create comprehensive punch list with completion dates
- Score the quality of the landscape maintenance with a judging sheet each month
- Drive-by two weeks after walkthrough
- Partnering with our vendors






















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## On a "Lighter" Note: UV Disinfection 101

Dan Shaver Strategic Account Manager, Aquionics Inc.

#### **Aquionics Background**

# HALMA

#### Infrastructure Medical Safety Advanced Accudynamics Electronics Accutome Apollo Group • Bio-Chem Fluidics • Avire • Cen Trak • BEA Group • Diba • FFE • Keeler Firetrace • Longer Precision Texecom Pump Medical • MicroSurgical Technology • Riester SunTech Medical Visionmetrics • Volk Optical

#### Environmental & Analysis

- Alicat Scientific
- Avo Photonics
- Fiberguide
- HWM-Water
- Hydreka
- Labsphere
- Ocean Optics
- Palintest
- Perma Pure
- Sensorex
- Hanovia
- Berson
- Aquionics

AQUIONICS UV Delivered



- Castell Safety
- Crowcon
- Elfab
- Fortress
   Interlocks
- Kirk Key
- Netherlocks
- Oseco
- Cosasco
- SERV Trayvou
- Smith Flow Control

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Aquionics	Background			AQUIONICS UV Delivered
	AQUIONICS UV Delivered	Est. 1983 Charlotte, NC	AMERICAS Municipal & Industrial Applications	
	Hanovia the power in UV technology	Est. 1924 Slough, UK	EMEA & ASIA Industrial Applications	
	Masters in UV	Est. 1972 Eindhoven, Holland	EMEA & ASIA Municipal Applications	•••
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# #1 - What is UV Disinfection and why do I need it?

#### What is UV disinfection?



- Mercury vapor lamps produce UV-C light at a wavelength of 253.7nm
- DNA of many common bacteria & virus have a peak absorption around 260-265nm
- Exposure to UV-C destructs part of the DNA, preventing reproduction
- UV-C is the only effective treatment for many chlorine resistant organisms such as cryptosporidium and giardia



#### **UV Lamp Technology Comparison**





Medium Pressure (MP) lamps are also called polychromatic lamps, as they emit multiple wavelengths. MP lamps provide a higher output, but for usually a shorter amount of time, allowing for a smaller footprint and less lamps.



Low Pressure (LP) or Low Pressure Amalgam (LPHO) lamps are called monochromatic, as they emit only one wavelength. LP lamps are usually longer, and more are required to treat the same amount of flow as a MP lamp, however they consume less energy and typically last longer.

#### LP vs. MP Applications



There is not one place where one technology is used over another, as each have their positive and negative attributes.

#### Low Pressure (LP)

- Where space is not limited.
- Typically in lower flow situations.
- Where power costs are high.
- In batch processing.

#### Medium Pressure (MP)

- Limited space.
- When a high DOSE/level of disinfection is required.
- With continuous flows.
- Low maintenance requirement due to low number of lamps.



**UV System Examples** 



- Inline, U-shape and Sshape design (medium pressure)
- Single lamp horizontal or vertical installation (low pressure)

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#### **Maintenance Expectations**

#### **UV Lamps**

- Works best with no more than 4 on/off cycles in 24 hours of operation
- MP Lamps 8,000 hours of run time
- LP Lamps 12,000 16,000 hours of run time

#### **Quartz Sleeve**

- Solarizes over time
- Replace every 2 years

#### **Intensity Sensor**

- Ages/drifts over time
- Calibration check against NIST standard every 12 months
- In-field sensor verification monthly a good practice

#### **Auto-Wiper**

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- Keeps sleeve surface clean and reduces the effects of fouling
- Replace wiper rings every 12 months





#2 - What is UV Dose and how much do I really need?

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#### Understanding UV Dose

 UV Fluence or commonly referred to as <u>Dose</u>, is the energy required to inactivate a microorganism and is measured in mW sec/cm<sup>2</sup> or mJ/cm<sup>2</sup>.

IV Deliver

 It is important to understand that actual equations used by UV systems are more complex than this and vary from UV system to UV system to account for UV reactor design differences.



#### Understanding UV Dose

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- While there is some regulation that drives the level of DOSE required, many facilities look to UV manufacturers to make recommendations.
- Studies have been conducted to prove the DOSE require for most common bacteria, protozoa, molds & spores and virus.

Organism	UV DOSE (mJ/cm2) for a given Log Reduction						Reference	
	1	2	3	4	5	6	7	
Legionella pneumophila (ATCC 43660)	3.1	5	69	9.4				Wilson et al. 1992
Salmonella spp.	<2	2	3.5	7	15	29		Yaun et al. 2003
Streptococcus faecalis )ATCC29212)	6.6	8.8	9.9	11.2				Chang et al. 1985
Cryptosporidium hominis	3	5.8						Johnson et al. 2005
Giardia lamblia	<2	<2	<4					Mofidi et al. 2002
Adenovirus (type 15)	40	80	122	165	210			Thompson et al. 2005
Bacillus subtilis (ATCC6633)	36	48.6	61	78				Chang et al. 1985

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#### AQUIONICS UV Delivered

#### **Theoretical Dose Calculation (Average)**



Particle (microbe) flow pattern	Dose (mJ/cm²)	Microbe Status
Track 1 Dark Blue	20	Still Activate
Track 2 Purple	40	Inactivated
Track 3 Yellow	60	Inactivated



#### **Theoretical Dose Calculation (CFD model)**

CFD (Computational Fluid Dynamics) can be used to predict:

- Path of an organism through the system
- Path of flow through the system
- The RED (reduction equivalent dose) DOSE delivered by the system

Medium level of biosecurity, good for primary disinfection as part of multibarrier treatment approach.

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JV Delivere

#### Validated Dose – 3<sup>rd</sup> Party Bio Assay

- Introducing a test microorganism into a UV reactor and taking sample counts before and after the reactor.
- Proves the system will disinfect the target organism at a certain UV Dose under a certain set of operating conditions (flow rate, UVT, UV intensity)
- Provides a fully calibrated UV dose
- Validated equipment is often referred to as 3<sup>rd</sup> party validated



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What Leve	l of Security is	<b>Required?</b>
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Increased Biosecurity

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Industry Development

AQUIONICS UV Delivered

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Biosecurity Level	Product Design	Comments
Minimum	Average Dose – simple numerical calculation.	Theoretical model. Supplementary disinfection
Medium	CFD calculated Reduction Equivalent Dose (RED)	Theoretical model. Primary disinfection as part of multi- barrier treatment.
Maximum	Bio-Assay based RED according to UVDGM	Calibrated model. Guaranteed disinfection for critical processes

#### Validation Protocols & Regulation

US EPA Drinking Water (UVDGM) – Municipal Drinking Water Applications:

- 2006 guideline written for standardization on UV disinfection, specifically for chlorine resistant organisms such as Cryptosporidium and Giardia
- FDA Pasteurized Milk Ordinance (PMO) Dairy Applications:
  - 2009 regulation follows US EPA UVDGM, but uses 120 mJ/cm2 Validated UV Dose for 4-log reduction of Adenovirus.
  - Includes instrumentation, controls, monitoring and reporting software requirements
- National Water Research Institute (NWRI) Reuse Applications:
  - Minimum UV Dose 80 mJ/cm2 RED MS2
  - N+1 System Redundancy

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National Water Research Institute



### #3 - What can affect UV Dose?



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#### Turbidity (NTU)



Measurement of UV light which scatters due to suspended materials, color and other matter found in the liquid which is to be treated by the UV system.

Parameter	Influence / Effect	Typical Range
Turbidity	Measure of light scattering	
	Effects disinfection performance	



#### **Suspended Solids (TSS)**



More commonly found in wastewater, solids block the UV-C, reducing disinfection. Particles can "shadow" bacteria, keeping them from being deactivated.

Innuclice / Enect	Typical Range
Absorbs UV light & shields bacteria	< 30mg/l recommended
Effects disinfection performance	
	Absorbs UV light & shields bacteria Effects disinfection performance







#### UV Transmittance (UVT)

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- Measurement of UV light which passes through one (1) cm of the liquid to be treated. One of the most important factors that affect UV system sizing and performance.
- Different than Turbidity (NTU) or Suspended Solids (TSS) as UVT also takes into consideration dissolved organic matter.





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#### Minerals & Coagulants



More commonly found in wastewater/reuse, minerals can have an effect on a UV systems performance. Minerals such as iron or manganese will adhere to the quartz sleeve, and causing fouling and poor system performance.

Parameter	Influence / Effect	Typical Range
Minerals	Can cause scaling on quartz sleeves	Fe <0.1 mg/l
(Coagulants)	Effects UV transmission	Mn <0.1 mg/l



#### **Iron & Manganese Fouling**

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If you can visibly see any fouling, it is major fouling in the eyes of the UV system!



This is why is a wiper is recommended for lower UVT applications!

#### **Iron & Manganese Fouling**



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This is why is a wiper is recommended for lower UVT applications!

#### 



#4 - Where would I use a UV Disinfection System?

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#### **Food & Beverage Application Summary**



Application	Description & Value
Source Protection, UV as a Firewall	Source water protection, FSMA compliance, quality assurance, brand safeguarding
Pre-treatment, Filtration Stage	Disinfection after GAC or UF/NF, protects process from potential contamination from bacteria in filtration effluent
Dechlorination/Disinfection, RO Stage	<b>Disinfection and Dechlorination</b> (replace GAC or SMBS), reduced maintenance & CIP, added protection ahead of RO
Pasteurized Equivalent Water	Meets FDA PMO requirements for creating pasteurized equivalent water, substantial energy savings for dairies
Sugar Syrup Disinfection	Inline disinfection of liquid sucrose, alternative to heat pasteurization, target heat resistant molds (HRMs)
Brine Disinfection	Disinfection of meat brines by recirculation, extends brine life and reduces disposal frequency



#### **Other Industrial Applications**



#### Aquaculture

Chemical-free treatment prevents spread of disease in fish farming facilities especially during early rearing.

#### Deozonation

Removal of ozone from process water after storage tanks to prevent it from entering final product.

#### **Cooling Tower**

Disinfect make-up water or cooling tower loop. Reduce dependence on chemical biocide and eliminate risk of Legionella.

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#### **Pharmaceutical Water**

Enhanced hygienic system design for disinfection of pre-treatment or highpurity pharmaceutical water loop.

#### **Irrigation Reuse**

Disinfection of harvested rainwater or other source water for irrigation supply and wastewater reuse applications.

#### **Industrial Wastewater**

Control final effluent quality, reduce risk of exceeding bacteria limits and incurring municipal fines.

#### New Inquiries – What Do I Need to Know?



#### "I have an application.....what information do you need?"

#### Application/Process -

- General overview of the process flow and proposed location
- What is happening upstream of the UV System?

#### Flow Rate –

- Minimum/maximum flow rates
- Intermittent flow, batch process

#### Water Quality -

- UVT (transmittance) take a sample or make conservative assumptions based on pre-treatment
- Other elements that could affect performance (TSS, Fe, Mn, etc.)

#### **Other Considerations:**

- Validation requirements, regulatory issues, corporate water quality specifications
- QA/QC performance goals (log reduction, etc.)
- Installation requirements (connections, materials, NEMA ratings, temperature, etc.)





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#5 - Wow this presentation was the most amazing thing I've ever sat through, how do I contact Dan?





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